



CONSTRUCTION

Foundation Drilling

Preview Edition



Foundation Drilling

At Kennametal, our commitment to your most demanding foundation drilling applications is unparalleled. We have a long history of helping you achieve success and a tradition of exceeding your expectations.

We remain focused on redefining and advancing the earthworks industries through our world-class solutions — delivered by professionals who are committed to the health and profitability of your enterprise.

MISSION Kennametal delivers productivity to customers seeking peak performance in demanding environments by providing innovative custom and standard wear-resistant solutions, enabled through our advanced materials sciences, application knowledge, and commitment to a sustainable environment.





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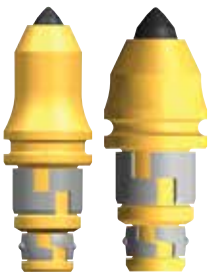


The foundation for a successful drilling operation is built on rock-steady reliability and progress. Kennametal, the world's leading tooling and services provider, proudly introduces SOLID, our solution focused platform that yields new levels of performance and productivity. SOLID-engineered tools deliver in the most challenging conditions. For unmatched quality, value, innovation, and application expertise, make Kennametal your SOLID choice.

New Product Innovations and Additions

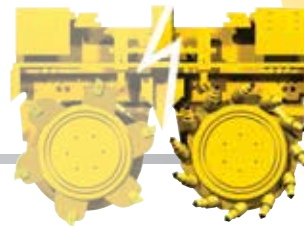
With leading-edge cutting solutions for Foundation Drilling, we keep high-value equipment running longer and performing better in demanding environments. We continually strive to provide new and innovative solutions for demanding applications.

NEW!

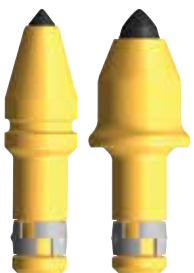


38/30mm (DSDR Series) Platform for Foundation Drilling Attachments

- NB carbide tip provides maximum combination of strength and wear resistance.
- Dual retainers provide additional holding power in worn blocks while maintaining rotation.
- A unique heat treatment process that reduces steel wash and improves overall wear resistance and tool life.
- Flanged collar provides block face protection and helps prevent shank breakage.

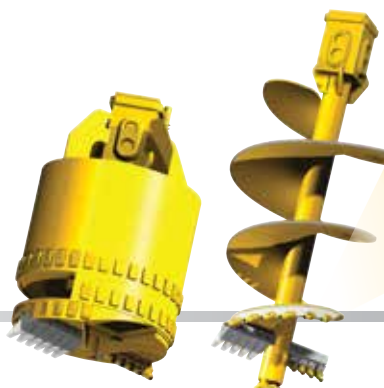


NEW!



25mm (FD25 Series) Platform Improvements

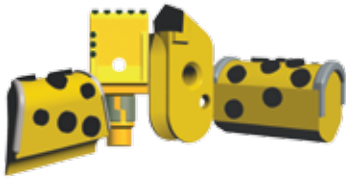
- NB carbide tip provides maximum combination of strength and wear resistance.
- A unique heat treatment process that reduces steel wash and improves overall wear resistance and tool life.
- Retainer provides holding power in worn blocks while maintaining rotation.
- Wide collar for increased block face protection.



(continued)

New Product Innovations and Additions (continued)

NEW!



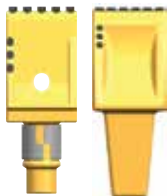
KF Series • An Entirely New Platform for Foundation Drilling

Kennametal introduces a complete new platform, the KF Series, which covers the majority of core barrel applications. KF is our solution-focused platform that yields new levels of performance and productivity anywhere foundation drilling is done, especially deep foundation of large diameter bore holes. This series covers most foundation drilling applications, including tools for drilling attachments such as casing shoes and wall cutters. The product range is widely set up with quick change tools, wall cutter tools, welding bars, flat tools, and other solutions.



Quick Change Systems

- Unique time-saving system with stationary holder and changeable tips.
- Offers extreme versatility.
- Reduces downtime with quick tooling change-outs.
- Easy and fast tool replacement directly onsite.



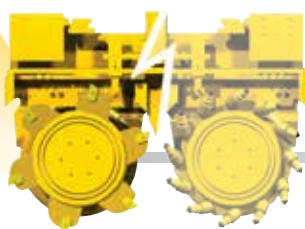
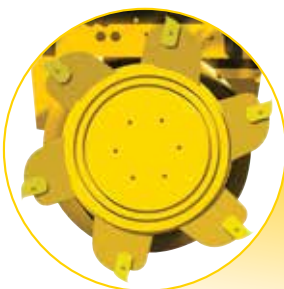
Flat Teeth

- Handles a wide variety of foundation drilling in soft to medium cutting conditions.
- Extremely versatile.



Weld-On Systems












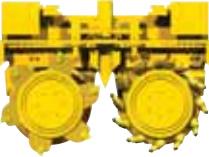
- Kennametal carries a complete range of bars and designs.



To maximise productivity and reduce maintenance costs, consider the following for proper tool selection:

1. Material to be cut and geotechnical properties of the ground.



Attachment Types	Foundation Drilling Attachment	Conical Systems							
		CM Series		R, S, & C Series		SM, SL, & SD Series	FD Series		DS Series
									
		11-13mm	14mm	19mm	20mm	22mm	25mm		38/30mm
Pages 86-96		Pages 74-84	Pages 58-72	Pages 42-57	Pages 34-41	Pages 20-33			
Auger <ul style="list-style-type: none"> • Soil auger • Rock auger • Tapered auger • Continuous Flight Auger (CFA) • Full Displacement Piles (FDP) 		•	•	•	•	•	•	•	
Core Barrel <ul style="list-style-type: none"> • Cross core barrel • Centrifugal core barrel • Special core barrel 				•	•		•		
Bucket <ul style="list-style-type: none"> • Soil bucket • Rock bucket • Drilling bucket • Cleaning bucket 				•	•	•	•		
Casing <ul style="list-style-type: none"> • Ring bit • Casing shoe 									
Wall Cutter <ul style="list-style-type: none"> • Diaphragm wall cutter • Hydromill trench cutter • Slurry wall cutter • Cutter soil mixing (CSM) 							•	•	

2. Machine capacity (HP/KW, machine weight, and maximum torque) and cutting parameters (cutting depth, cutting width, and maximum diameter).



3. Effect of tooling and machine wear and tear.



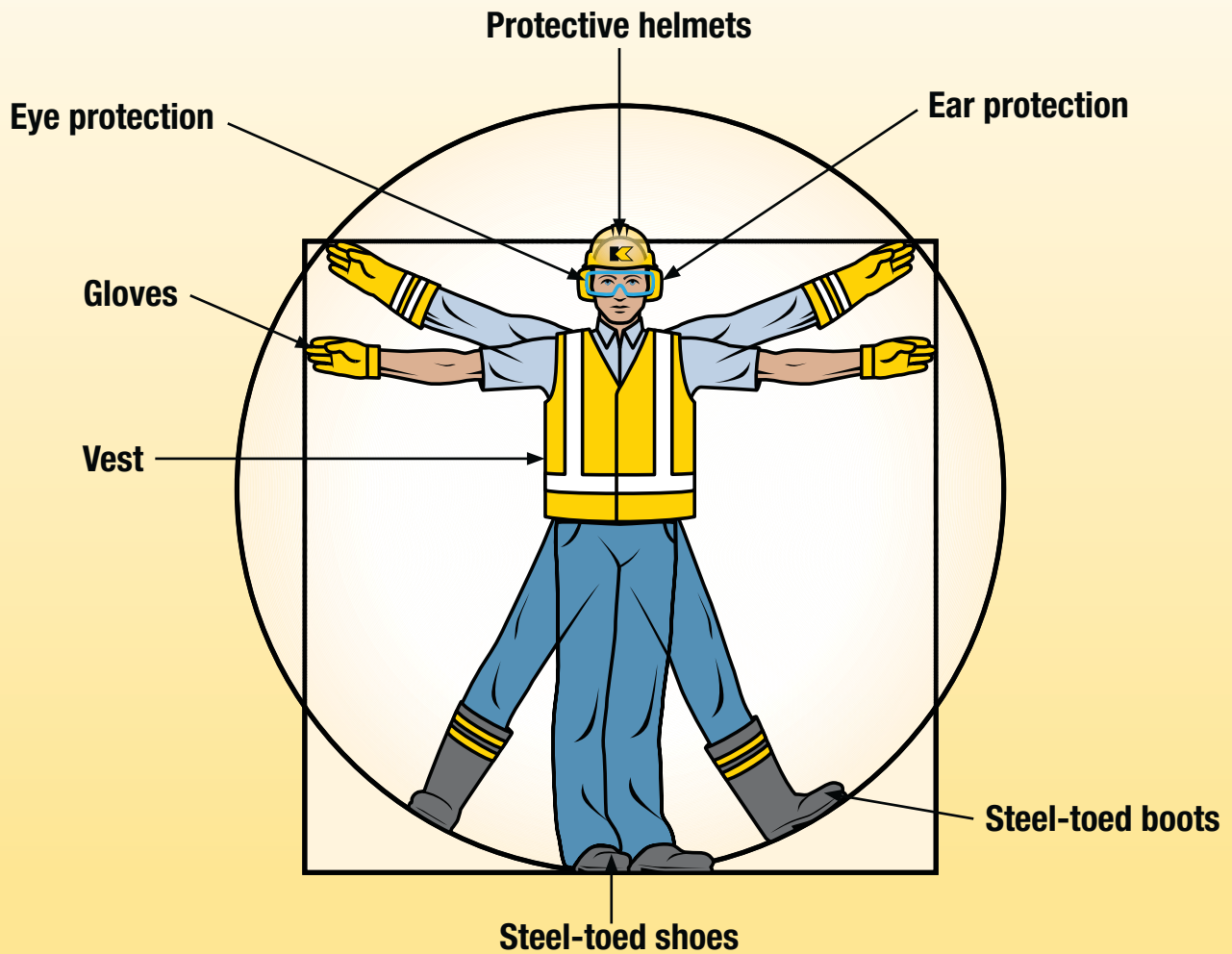
- first choice
- alternate choice

KF Systems							
KF Series							
Quick-Change Systems	Wall Cutter Tools	Flat Teeth	Welding Bar	Welding Teeth	Welding Bit	Pilot Drill Systems	
Pages 98-129							
		●					●
●			●	●	●		
		●					●
●			●	●	●		
	●						

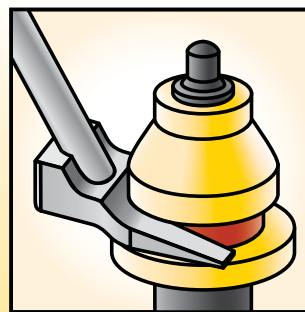
Safety Guidelines

Kennametal encourages safe use of its products to help avoid personal injury.

1. Wear approved personal protection equipment, including eye and ear protection, steel-toed shoes, protective helmets, gloves, and a vest.



2. Make sure tools are properly seated and securely retained.



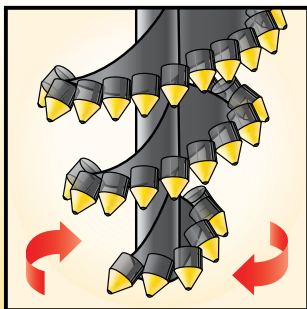
3. Exercise care when removing tools.



4. Operate all machines with safety in mind. Stand clear of machines in use, and make sure protective guards are in place.



6. Allow machine to cool and always wear protective gloves to inspect or touch conicals.



5. Do not change tools when auger, wall cutter, bucket, casing or core barrel is moving or still engaged.



7. Inspect tools daily. Do not use dull, cracked, burred, or bent tools.

IMPORTANT

Many injuries occur during tool change-out in construction and surface mining sites. Kennametal recommends the installer be equipped with the appropriate Personal Protective Equipment (PPE) for each task. Using Kennametal tools to install conicals is recommended. If proper tools are not used, the clip retaining strength could be weakened and could result in lost tool and machine productivity.

Kennametal has no control over the end use of its products or the environment into which those products are placed. Kennametal urges its customers to adhere to the recommended standards of use of their machines and tools and that they follow procedures that ensure safe operations.

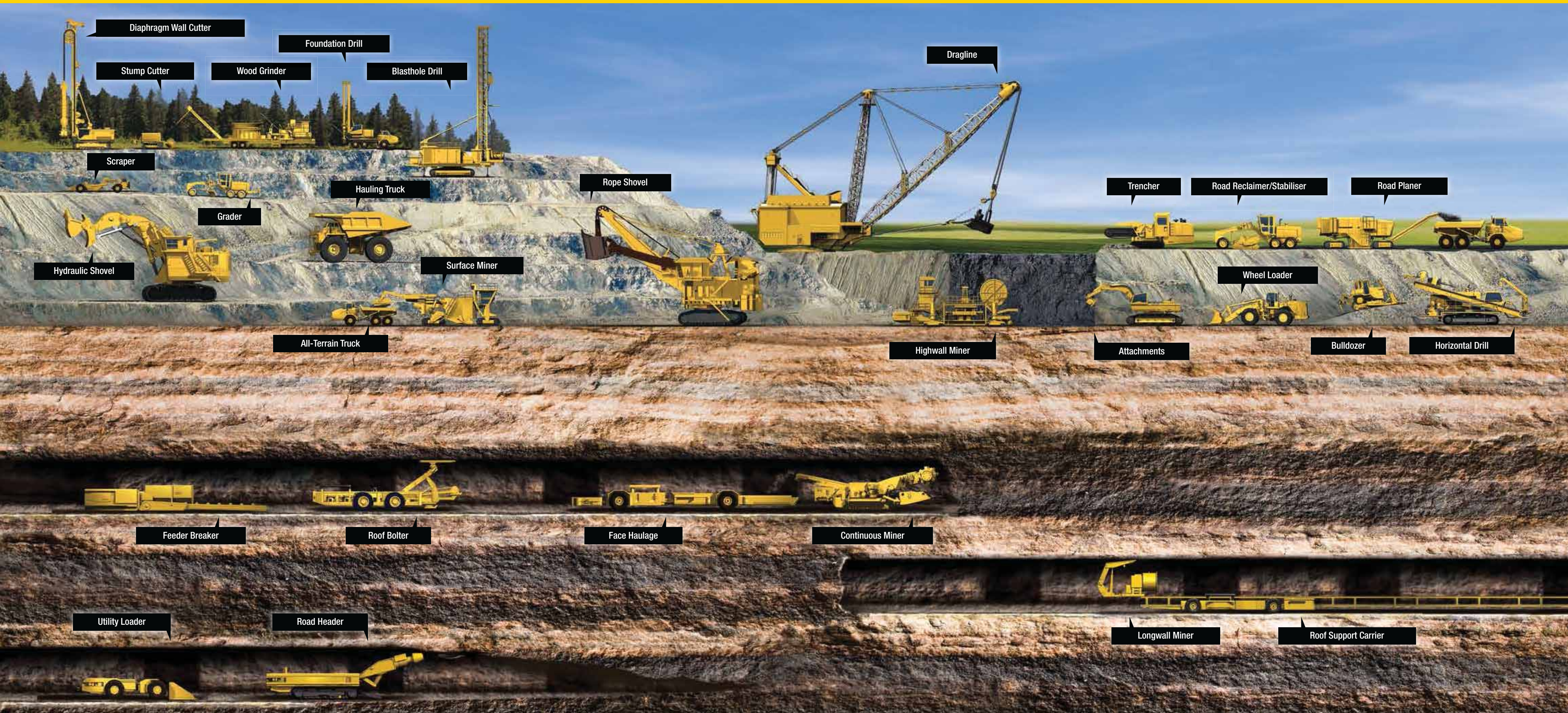
The information included in this catalogue and other recommendations on machining practices referred to herein are only advisory in nature and do not constitute representations or warranties and are not necessarily appropriate for any particular work environment or application. Kennametal Inc. encourages the safe use of its products.

Wear and Tooling Solutions for Your Earthworks Equipment

The Kennametal Earthworks segment serves top-tier companies across varied applications: foundation drilling, trenching, surface mining, underground mining, quarrying, highway construction, utility construction, tunneling, recycling, forestry, agriculture, and snow removal. With our superior custom and standard cutting and wear-resistant solutions, we help our clients build and maintain best-in-class operations.







With leading-edge products, from conicals and holders to quick-change systems, we keep high-value equipment running longer and performing better in demanding environments.

- **Foundation Drilling**
- Underground Mining
- Surface Mining
- Construction
- Specialties



Underground Mining

					
	Conicals	Crushers	Radials	Cutting Systems	Drums
Longwall Miner	•		•	•	•
Continuous Miner	•		•	•	•
Highwall Miner	•		•	•	•
Road Header	•			•	•
Roof Bolter					
Feeder Breaker		•			
Face Haulage					
Utility Loader					

						
	CLAs	Core Breakers	Roof Drill Bits	Augers and Drilling Systems	Wear Solutions	Accessories
Longwall Miner					•	•
Continuous Miner	•	•			•	•
Highwall Miner	•	•			•	•
Road Header						
Roof Bolter			•	•		•
Feeder Breaker					•	
Face Haulage					•	
Utility Loader					•	

Foundation Drilling

Foundation Drilling Attachments

							
	Conical Cutting Systems	Quick-Change Systems	Welding Systems	Wall Cutters	Auger Pilot Bits	Flat Teeth	Wear Solutions
Foundation Drilling Attachments	•	•	•	•	•	•	•


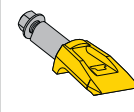




Road Rehabilitation







Road Planer

Road Reclaimer/Stabiliser

Attachments

Bulldozer

						
	Conicals	Flat Teeth	Cutting Systems	Drums	Accessories	Planer Blades
Road Planer	•		•	•	•	•
Road Reclaimer/Stabiliser	•	•		•	•	•
Attachments	•			•		•
Bulldozer						

						
	Kicker Plates	Track Pads	Conveyor Rollers	Conveyor Belts	Power Belts	Wear Solutions
Road Planer	•	•	•	•	•	•
Road Reclaimer/Stabiliser	•	•	•	•	•	•
Attachments	•					•
Bulldozer						•

Surface Miner/Trenching






Surface Miner

Chain Trenchers

Wheel Trenchers

Demolition Tool






Horizontal Directional Drilling

					
	Conicals	Block Systems	Wear Solutions	Accessories	Drums
Surface Miner	•	•	•	•	•
Chain Trenchers	•	•	•	•	
Wheel Trenchers	•	•	•	•	
Demolition Tool	•	•	•	•	
Horizontal Directional Drilling	•	•	•	•	

Forestry

Stump Cutter

Wood Grinder

					
	Conicals	Cutting Systems	Flat Teeth	Grinder Tips	Accessories
Stump Cutter	•	•	•		•
Wood Grinder				•	•



FOR THE MOST DEMANDING APPLICATIONS

To learn more about our wear and tooling solutions for foundation drilling, contact your Kennametal Representative or Authorised Kennametal Distributor today.

Best Practices to Maximise Tool Performance

If you have questions or would like more detailed advice, please contact your Kennametal Sales Engineers.

- Never reuse retainers — ALWAYS use a new retainer with each new conical.
- Replace worn-out, blunt, or dull conicals, and worn-out blocks immediately to decrease load on other machine parts.

Benefits:

- Increase productivity.

- Conicals must rotate freely in the block. If the conical is stuck, tap with brass or rubber mallet. When installing new tools, clean out the block bore to ensure conical rotates freely.

Benefits:

- Ensure uniform wear on conical.
- Keep conical sharp.

- Use correct tools when installing conicals — either a Kennametal recommended tool or a brass or lead-filled rubber-coated mallet. Never use a steel hammer or strike tools with metal objects.

Benefits:

- Avoid shattering or damage to carbide tip.

- Maintain proper collar diameter of the conical.
- Be sure blocks are welded at the original angle.

Benefits:

- Avoid damaging the block.
- Incorrect block placement can result in excessive wear on the conical, block, or other machine parts.

- Maintain proper gage length of the conical. Too short of a gage length can affect the width of cut and cause excessive load on other machine components.

- Make sure conicals are retained properly in the block.

Benefits:

- Avoid safety hazards.

- Do not use Foundation Drilling attachments with missing conicals.

Benefits:

- Improve productivity.

- Maintain proper operating parameters as per cutting conditions.

Benefits:

- Extend tool life.
- Increase productivity.



Selecting Proper Tools and understanding wear progression.

Benefits:

- Increase tool utilisation.
- Avoid catastrophic failure.
- Maximise cutting performance.
- Reduce machine wear-and-tear.

Selecting the right tip for your machine and application

Plug

- Maximum toughness.
- Physical lock between steel and carbide.
- Conditions: hard rock, chunk rock, shot rock, mixed rock, and dirt.
- Ideal for excessive impact.



Cap

- Maximum abrasion resistance.
- Rely on braze joint strength to hold tip to steel body.
- Conditions: softer, more abrasive material.
- Helps divert material away from steel body, reducing steel wash.
- Areas with uninterrupted cuts. Will not withstand high impact.



NB — Narrow Bottom


- Combination of a cap and a plug, with superior strength and abrasion resistance.
- Conditions: excels in hard, abrasive material.



Troubleshooting







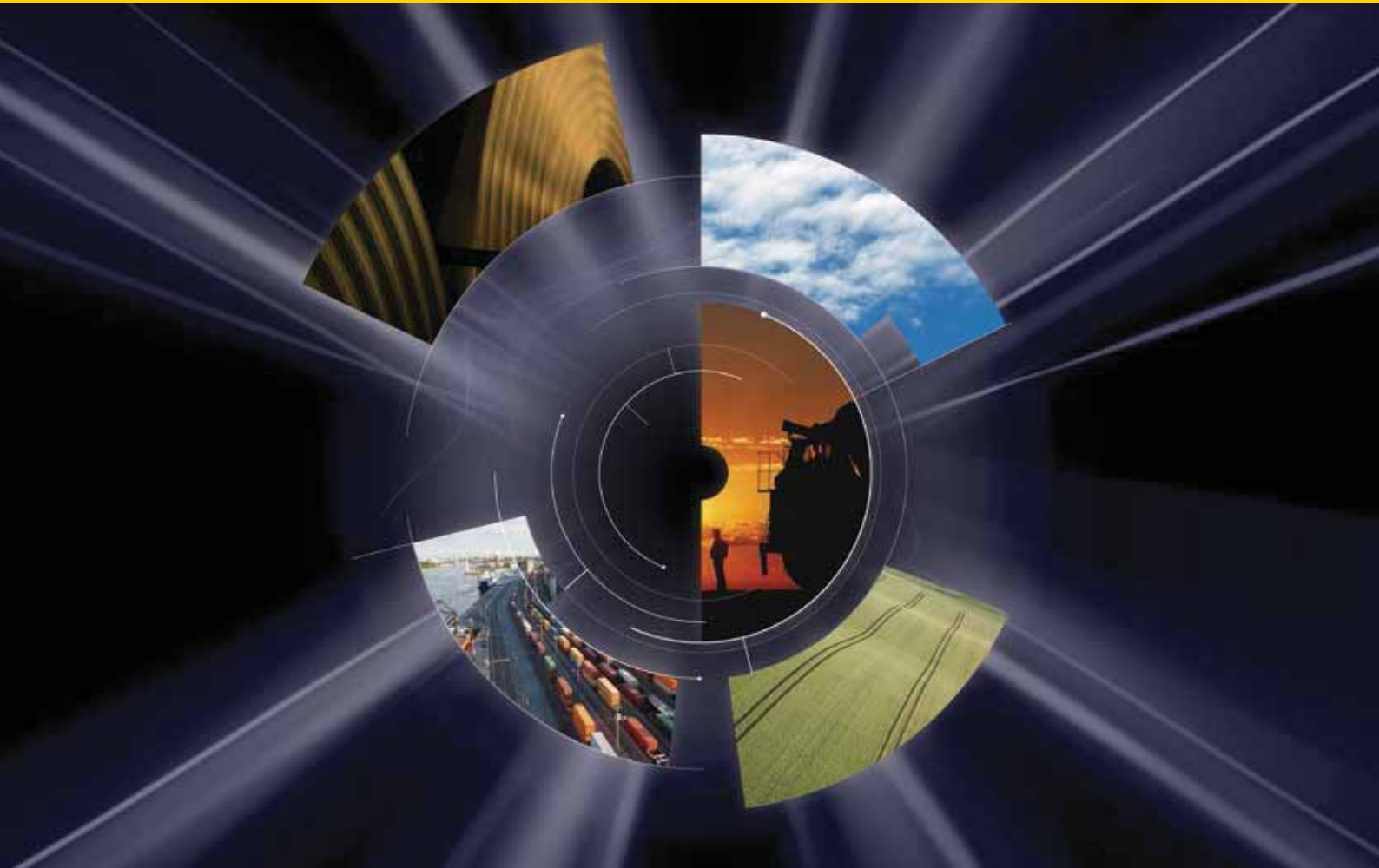
- The following chart shows typical end-of-life conditions and possible solutions to improve tool life. Please contact your Kennametal Application Expert or Representative with specific questions.

Problem	Possible Cause	Recommended Solution
 <p>Carbide Fracture</p>	<ul style="list-style-type: none"> • Hard cutting conditions. • Extreme impact. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation.
 <p>Thermal Cracking</p>	<ul style="list-style-type: none"> • Hard cutting conditions. • Lack of penetration. • Grinding of material not conveyed. • Excessive heat generation during cutting. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation.
 <p>Excessive Carbide Wear</p>	<ul style="list-style-type: none"> • Very abrasive cutting conditions. • High rotation speed. • Cutting too deep. 	<ul style="list-style-type: none"> • Adjust rotation and feed of machine.
 <p>Steel Wash</p>	<ul style="list-style-type: none"> • Grinding of material not conveyed. • Abrasive cutting conditions. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation. • NB tip, X-series, hardfacing. • Increase feed.
 <p>One-Sided Steel/ Wear on Gage</p>	<ul style="list-style-type: none"> • Conical not rotating. • Misaligned blocks. • Sticky cutting conditions. • Worn blocks. • Excess material build-up on tool. 	<ul style="list-style-type: none"> • Clean the conical for foreign particles. • Tap the conical. • Contact your Kennametal sales Representative for a full evaluation.
 <p>Shank Breakage</p>	<ul style="list-style-type: none"> • Worn block bore. • Worn-out sleeve. • Hard cutting conditions. • Blunt/missing cutting tip. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation.

(continued)

(Troubleshooting – continued)

Problem	Possible Cause	Recommended Solution
 <p>Shank Bending</p>	<ul style="list-style-type: none"> • Worn block bore. • Worn-out sleeve. • Hard cutting conditions. • Blunt/missing cutting tip. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation.
 <p>Broken Hub/Hub Failure</p>	<ul style="list-style-type: none"> • Worn-out block: lateral play. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation.
 <p>Retainer Failure</p>	<ul style="list-style-type: none"> • Worn-out block: lateral play. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation.
 <p>Sleeve Breakage</p>	<ul style="list-style-type: none"> • Hard cutting conditions. • Worn-out sleeves. 	<ul style="list-style-type: none"> • Contact your Kennametal sales Representative for a full evaluation.



EARTHWORKS

Underground Mining
Surface Mining
Construction

AEROSPACE & DEFENSE

Aerostructure
Aeroengines
Defense Applications

ENERGY

Oil & Gas
Power Generation
Chemical
Plastics

TRANSPORTATION

Automotive
Shipbuilding
Railroad
Heavy Vehicles

GENERAL ENGINEERING

Consumer/Household Goods
Industrial Goods
Medical
Tool, Die & Mould

Introduction — Foundation Drilling

At Kennametal, we attack foundation drilling with a simple and direct value proposition. The right cutting systems get the job done efficiently and last longer, and more uptime means more business.

Tooling may account for only a fraction of the project cost, but it has an enormous impact on overall production efficiency, quality, and value. The right tools are paramount in improving productivity, and the right partner is just as critical.

Kennametal products are the best in the business, so maximum productivity is realized day after day, year after year. Whether it's mining a pit, digging a trench, sinking foundations, or milling a road, Kennametal people and products strive to meet your needs for successful, safe, and long-lasting production.

Focus Industries:



Dams



Building Construction



Piling



Underground Parking



Energy



Transportation



Levees

Product Icons

	X Treatment		HF Treatment		Tool with Puller Groove
	Retainer: External		Retainer: Internal		High Productivity

Cutting Condition Icons

Icons	Cutting Conditions	Description	Rock Compressive Strength Range (MPa)	Other Possible Characteristics	Rock Type Examples
	Soil	Granular, cohesive, granular cohesion less soil depends upon percentage of silt and clay	—	No Plasticity/ Plasticity	Sand, Gravel, Clay, and Silt
	Light	Very-Soft to Soft, Poorly-Compacted, Highly-Weathered, Un-Stratified Rock	0–35	Low Density	Soapstone, Shale, Lignite
	Medium	Soft to Medium-Hard, Weakly-Compacted, Moderately Weathered, Medium Bedded Rock	20–60		Limestone, Caliche, Bauxite, Anthracite, Marl (MudStone)
	Heavy	Medium-Hard to Hard, Moderately-Compacted, Slightly Weathered, Medium-Thickly Bedded Rock	50–100		Dolomite, Limestone
	Severe	Very Hard, Well-Compacted, Slightly Weathered, Thickly Bedded Rock	≥80		High Density
	Abrasive	Generally-High Mohs Index Scale High Wear Condition	—	Contains Feldspar, Quartz	Sandstone



Block Selector

Catalogue Number	Order Number	Systems	38/30mm	25mm	22mm	20mm	19mm	14mm	13mm	11mm	KF
		Page(s)	20-33	34-41	42-57	58-72	74-84	86-96	86-96	86-96	98-129
C4B	1011578	31	•								
DS3830H	5601762	31	•								
C30	1012279	40		•							
C30-G	1132122	40		•							
C87B	1012275	54			•						
C87 - G	1012234	54			•						
C87HDS - G	1012290	55			•						
C87E - G	1012365	55			•						
SLB01 - G	1858587	56			•						
C10HD BLOCK	1012289	70				•					
C10 BLOCK	1012278	70				•					
C3RB BLOCK	1886760	71				•					
C20	1012273	82					•				
C10H	1012280	82					•				
C20HD BLOCK	1012276	83					•				
CMB6-L	1898353	94						•			
CMB6	1321008	94						•			
CMB4 BLOCK	1012281	95								•	
CMB5 BLOCK	5031028	95							•		
CJ2 H	1012369	107									•

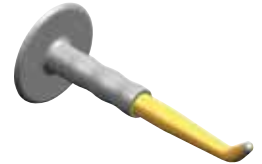


Accessories Selector

		Internal Retainer		External Retainer		Installation/Removal Tools				Page(s)
						Installation Tools		Removal Tools		
		Retainers								
Systems	Retainer Type	Catalogue Number	Order Number	Catalogue Number	Order Number	Catalogue Number	Order Number	Catalogue Number	Order Number	
38/30mm		DSL R 1070 RETAINER CLIP	4131992	DS-59 HAMMER	6153849	DS PULLER	3882341			32-33
		DSL R 1070 RETAINER CLIP	4131992	DS-59 HAMMER	6153849	K150 PAD COATED PULLER	3043352			
		DSL R 1070 RETAINER CLIP	4131992	DS-59 HAMMER	6153849	KHP2 KMTL PUNCH	1012247			
		U75K	1011967	DS-59 HAMMER	6153849	DS PULLER	3882341			
		KR-112 BE RETAINER	4055765	KRP4 PLIER	1012047	KRP4 PLIER	1012047			
25mm		U40 RETAINER	1011973	-	-	C30HP/U40HP BIT PULLER ASSEM	1011982			41
		U40 RETAINER	1011973	-	-	U70 PAD COATED PULLER	3043394			
		U40 RETAINER	1011973	-	-	KHP2 KMTL PUNCH	1012247			
22mm		LR87D SP RETAINER	3518626	-	-	C123/U50 HAMMER PULLER	1012016			57
		LR87 RETAINER	1011935	-	-	C123/U50 HAMMER PULLER	1012016			
		LR87D SP RETAINER	3518626	-	-	KHP2 KMTL PUNCH	1012247			

(continued)

(continued)



Retainers				Installation/Removal Tools				Page(s)
Internal Retainer		External Retainer		Installation Tools		Removal Tools		
Systems	Retainer Type	Catalogue Number	Order Number	Catalogue Number	Order Number	Catalogue Number	Order Number	
22mm		LR87 RETAINER	1011935	–	–	KHP2 KMTL PUNCH	1012247	57
		SLR RETAINING RING	1817888	C21R REMOVER TOOL W/ GRIP	1012348	C21R REMOVER TOOL W/ GRIP	1012348	
20mm		C10 RETAINER	1011965	–	–	C123/U50 HAMMER PULLER	1012016	72
		LR76 RETAINER	1011942	–	–	C123/U50 HAMMER PULLER	1012016	
		C3R RETAINER	1012120	C21R REMOVER TOOL W/ GRIP	1012348	C21R REMOVER TOOL W/ GRIP	1012348	
19mm		U43K	1011978	–	–	C20/U43HP BIT PULLER ASSEM	1011984	84
		C21R RETAINER	1011961	C21R REMOVER TOOL W/ GRIP	1012348	C21R REMOVER TOOL W/ GRIP	1012348	

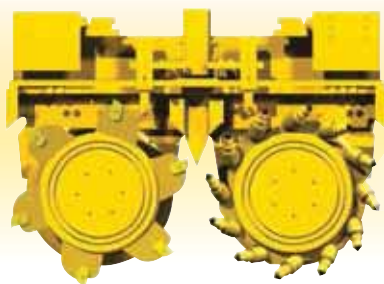


38/30mm Systems

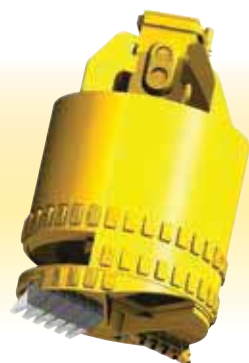
Foundation Drilling Attachments: Wall Cutter, Bucket, and Auger

Kennametal designs cutting systems that provide both productivity and protection. By selecting the right tool at the onset of the job, we help you meet production goals and also protect your machinery from costly downtime. The cutting wheels of the **hydromill trench cutter** cut material and the slurry pump helps extract cut material. The right tool selection helps produce right-sized cut material (spoil), making it easier to deal with.

Wall Cutter



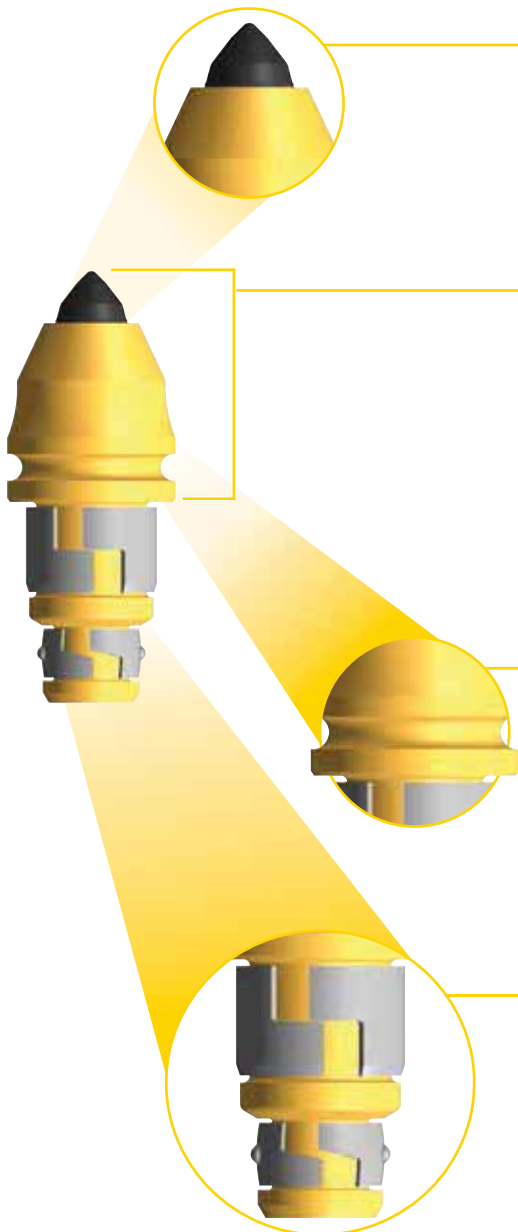
Bucket



Auger



NEW! DSDR-X Series



NB Carbide Tip

- Provides maximum combination of strength and wear resistance.

X Series

- Provides exceptionally durable bodies due to our proprietary hardness (throughout the entire head) for better wear protection.

Body

- Hardened steel alloy body for maximum strength. Four tools are available in standard 2.75" gage length.



Puller Groove

- Provides easier extraction of the tools.

Flanged Collar

- Provides block face protection and helps prevent shank breakage.



Dual Retainers

- Provide additional holding power in worn blocks while maintaining rotation.

Block Systems

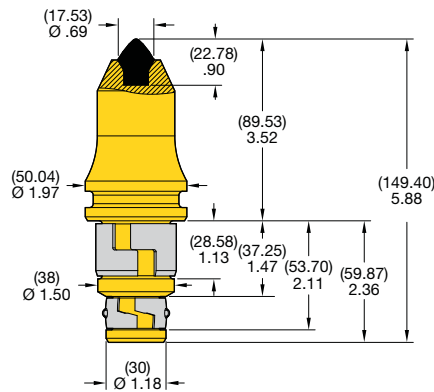
- Two unique designs for your application need.



DS-59 HAMMER

- Easy installation tool for DS-59 Series conicals.
- Safe and fast tool replacement.
- Reduces downtime.



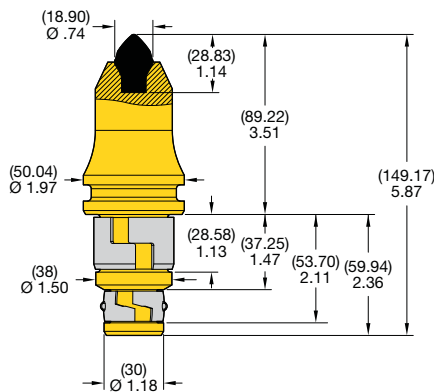


■ **DS101DR X**



order number	catalogue number	block	retainer	retainer
5380220	DS101DR X	C4/U43	DSL R 1070 RETAINER CLIP	U75K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



■ **DS102DR X**



order number	catalogue number	block	retainer	retainer
5380221	DS102DR X	C4/U43	DSL R 1070 RETAINER CLIP	U75K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5380220	DS101DR X	10	12.4	27.4	500	621.4	1425
5380221	DS102DR X	10	12.3	27.2	500	616.9	1415

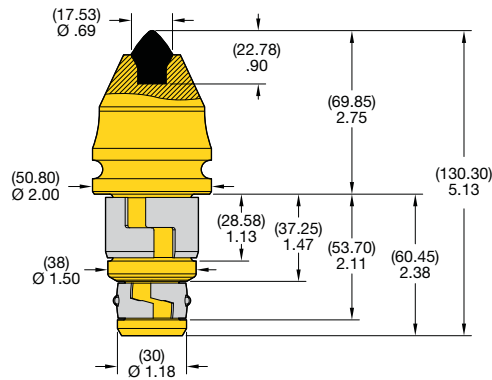
Dimensions shown in (millimetres) and inches.



38/30mm Systems

NEW!

DS103DR X

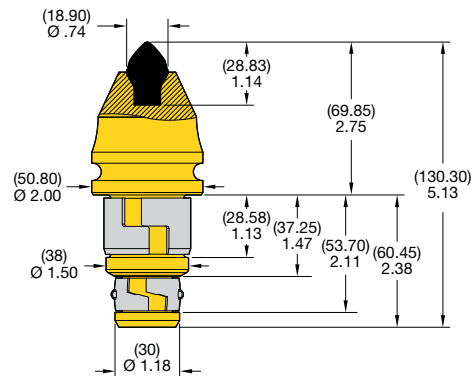


order number	catalogue number	block	retainer	retainer
5598218	DS103DR X	C4/U43	DSL R 1070 RETAINER CLIP	U75K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



DS104DR X



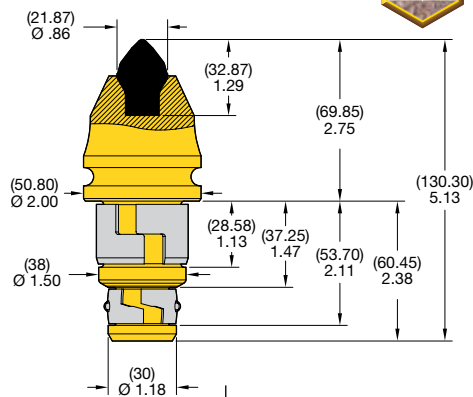
order number	catalogue number	block	retainer	retainer
5598219	DS104DR X	C4/U43	DSL R 1070 RETAINER CLIP	U75K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5598218	DS103DR X	12	12.8	28.2	600	639.6	1460
5598219	DS104DR X	12	12.7	28.1	600	636.8	1460

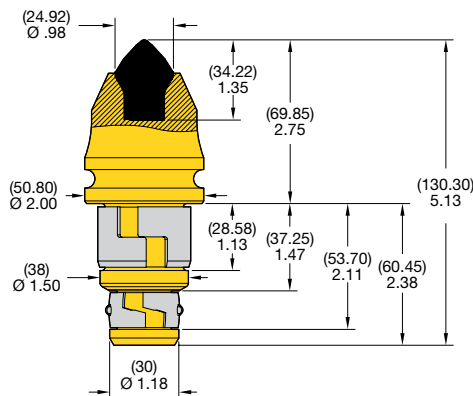
Dimensions shown in (millimetres) and inches.



■ DS105DR X

order number	catalogue number	block	retainer	retainer
5598260	DS105DR X	C4/U43	DSL R 1070 RETAINER CLIP	U75K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



■ DS106DR X

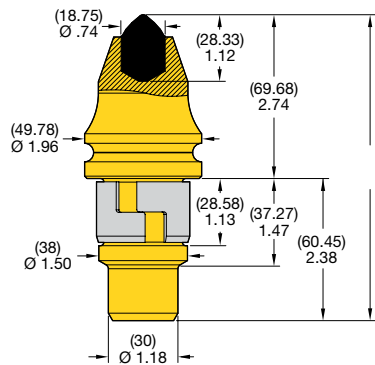
order number	catalogue number	block	retainer	retainer
5603304	DS106DR X	C4/U43	DSL R 1070 RETAINER CLIP	U75K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5598260	DS105DR X	12	13.5	29.8	600	674.9	1488
5603304	DS106DR X	12	14.0	30.8	600	699.4	1590

Dimensions shown in (millimetres) and inches.



NEW!

■ DS01

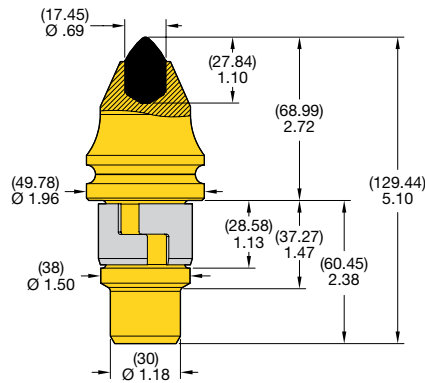
order number	catalogue number	block	retainer
1880696	DS01	C4/U43	DSLRL 1070 RETAINER CLIP

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1880696	DS01	12	13.2	29.0	600	658.6	1505

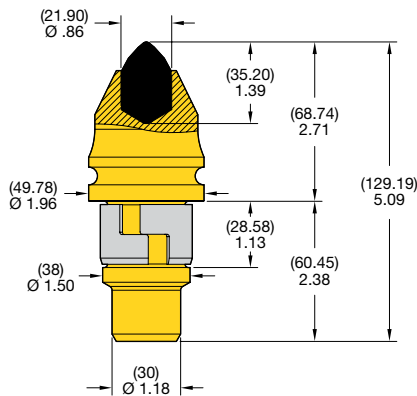
Dimensions shown in (millimetres) and inches.



DS04

order number	catalogue number	block	retainer
1918736	DS04	C4/U43	DSL R 1070 RETAINER CLIP

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



DS05 X

order number	catalogue number	block	retainer
1918738	DS05 X	C4/U43	DSL R 1070 RETAINER CLIP

NOTE: Improved DS05 conical.
Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1918736	DS04	12	12.7	28.1	600	636.8	1465
1918738	DS05 X	12	13.6	29.9	600	677.7	1550

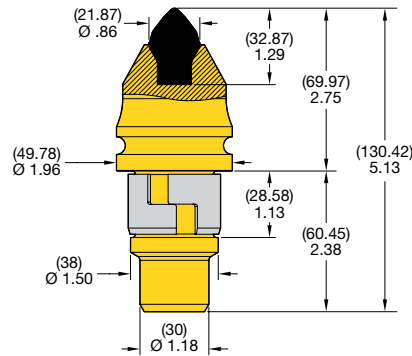
Dimensions shown in (millimetres) and inches.



38/30mm Systems

NEW!

■ DS05NB X

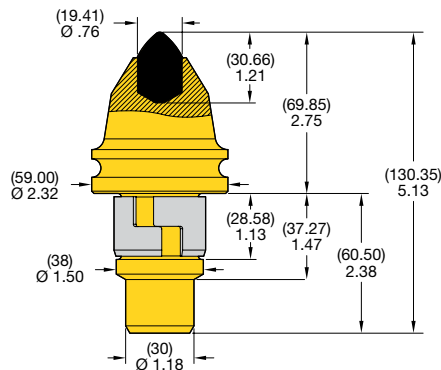


order number	catalogue number	block	retainer
4161113	DS05NB X	C4/U43	DSLRL 1070 RETAINER CLIP

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

NEW!

■ DS01-59 X



order number	catalogue number	block	retainer
2878291	DS01-59 X	C4/U43	DSLRL 1070 RETAINER CLIP

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

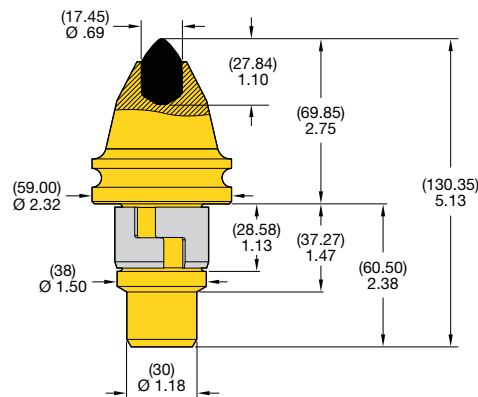
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
4161113	DS05NB X	12	13.6	30.0	600	680.4	1500
2878291	DS01-59 X	12	15.5	34.1	—	—	—

Dimensions shown in (millimetres) and inches.

38/30mm Systems



DS04-59 X

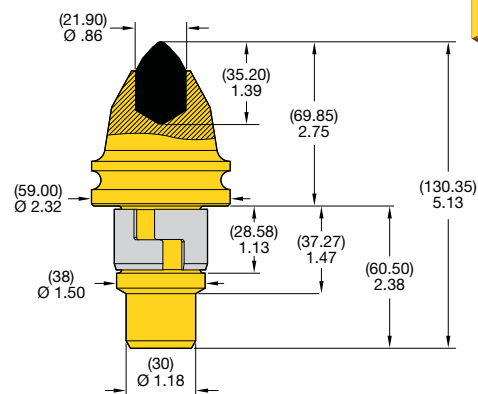


order number	catalogue number	block	retainer
2878333	DS04-59 X	C4/U43	DSL R 1070 RETAINER CLIP

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



DS05-59 X



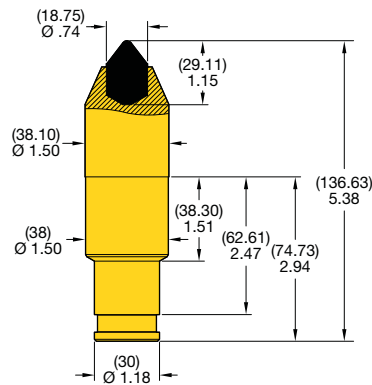
order number	catalogue number	block	retainer
2878292	DS05-59 X	C4/U43	DSL R 1070 RETAINER CLIP

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
2878333	DS04-59 X	10	12.7	28.0	—	—	—
2878292	DS05-59 X	12	15.8	34.9	—	—	—

Dimensions shown in (millimetres) and inches.



■ **C4**

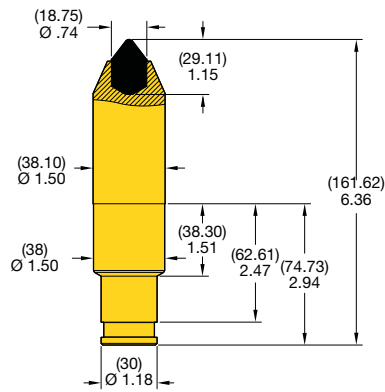
order number	catalogue number	block	retainer
1010761	C4	C4/U43	KR-112 BE RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010761	C4	15	14.6	32.1	750	728.0	1675

Dimensions shown in (millimetres) and inches.



C4 1

order number	catalogue number	block	retainer
1010776	C4 1	C4/U43	KR-112 BE RETAINER

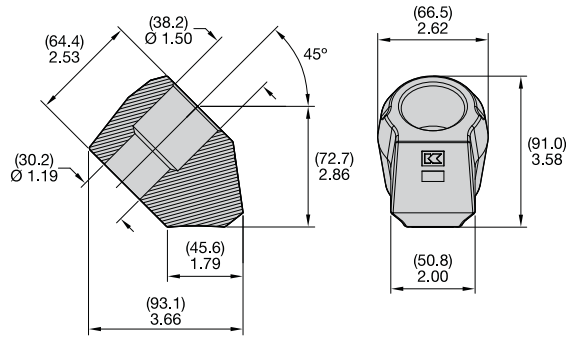
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010776	C4 1	15	17.9	39.5	750	894.7	1973

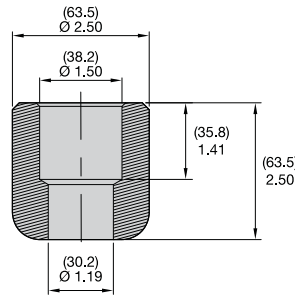
Dimensions shown in (millimetres) and inches.





■ C4B

order number	catalogue number
1011578	C4B



■ DS3830H

order number	catalogue number
5601762	DS3830H

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1011578	C4B	8	12.9	28.4	400	644.3	1490
5601762	DS3830H	10	10.6	23.3	500	528.4	1235

Dimensions shown in (millimetres) and inches.



■ U75K



order number	catalogue number
1011967	U75K

■ DSLR 1070 RETAINER CLIP



order number	catalogue number
4131992	DSL 1070 RETAINER CLIP

■ DS PULLER



order number	catalogue number
3882341	DS PULLER

■ DS-59 HAMMER



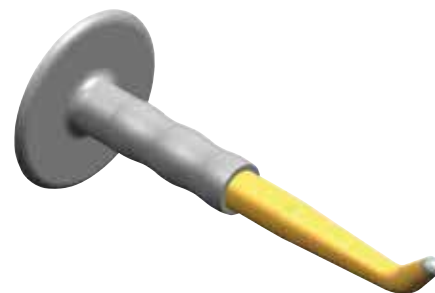
order number	catalogue number
6153849	DS-59 HAMMER

■ K150 PAD COATED PULLER



order number	catalogue number
3043352	K150 PAD COATED PULLER

■ KHP2 KMTL PUNCH



order number	catalogue number
1012247	KHP2 KMTL PUNCH

■ KR-112 BE RETAINER



order number	catalogue number
4055765	KR-112 BE RETAINER

■ KRP4 PLIER

- Used on external snap rings.
- Heavy duty.



order number	catalogue number
1012047	KRP4 PLIER

■ DSLR-D RETAINER CLIP



order number	catalogue number
5032127	DSL-R-D RETAINER CLIP





25mm Systems

Foundation Drilling Attachments: Auger, Bucket, and Core Barrel

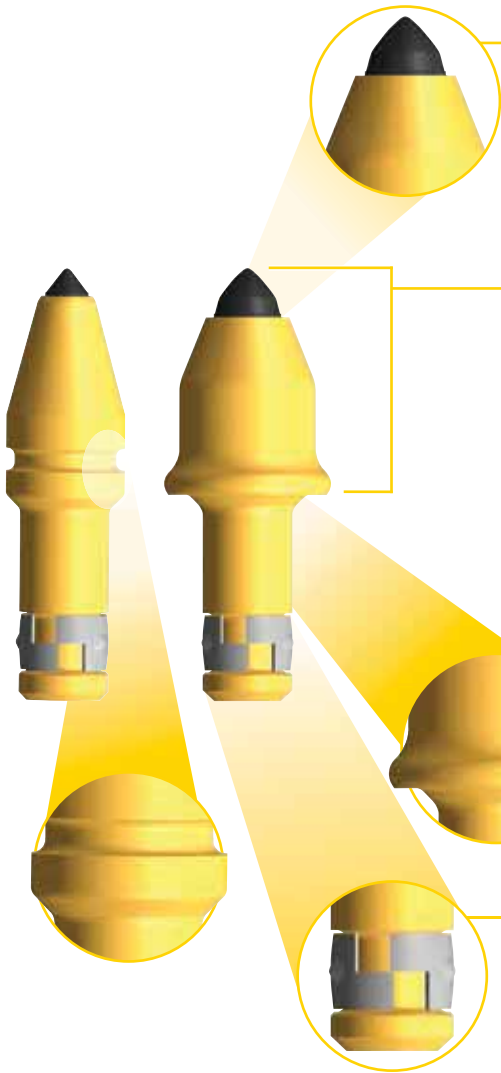
Kennametal cutting systems can be used in a wide range of foundation drilling attachments and geotechnical conditions. When drilling with an **auger** in soil or rock cutting conditions, Kennametal offers a wide range of products that maximise productivity, minimise wear, and boost overall performance.



Auger

Core Barrel

NEW! FD25-X Series Tools



NB Carbide Tip

- Provides maximum combination of strength and wear resistance.

X Series

- Provides exceptionally durable bodies due to our proprietary hardness (throughout the entire head) for better wear protection.

Body

- Hardened steel alloy body for maximum strength. Two tools are available in standard 2.5" gage length.

Wide Collar

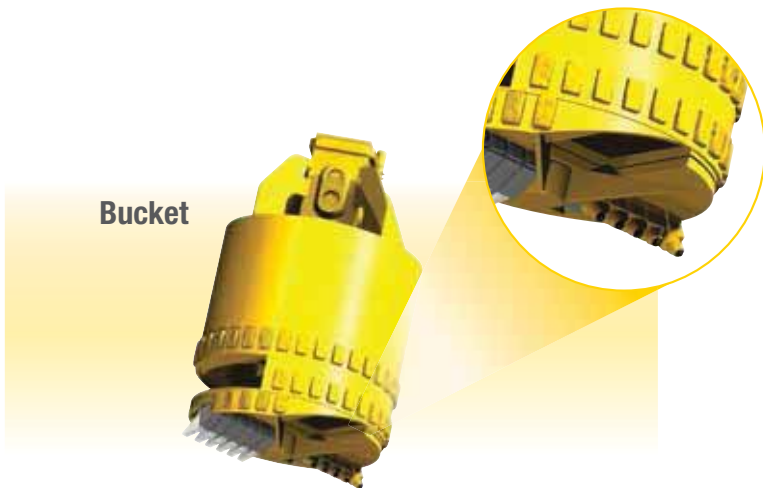
- Provides increased block face protection.



Retainer

- Provides holding power in worn blocks while maintaining rotation.

Bucket

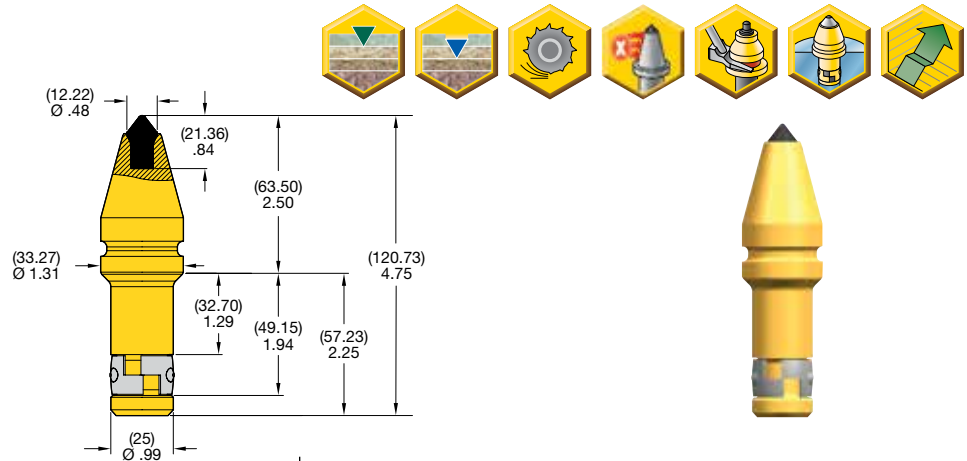




25mm Systems



FD25-12.5-X

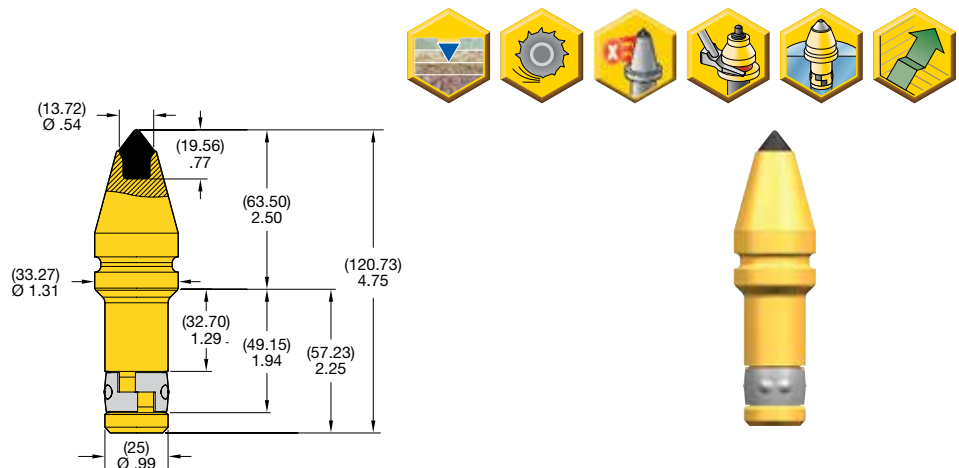


order number	catalogue number	block	retainer
5619993	FD25-12.5-X	C30	U40 RETAINER

NOTE: Improved C31HD conical (1010787).
Conical includes retainer.
Block and additional retainers sold separately.



FD25-14-X



order number	catalogue number	block	retainer
5619994	FD25-14-X	C30	U40 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

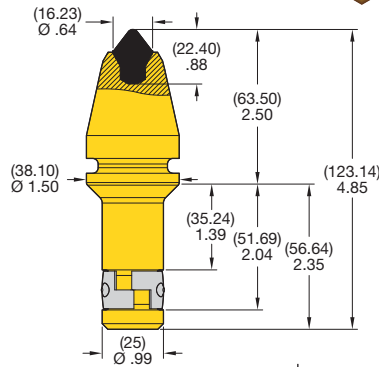
Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5619993	FD25-12.5-X	25	12.2	27.0	1250	612.3	1350
5619994	FD25-14-X	25	12.4	27.3	1250	618.0	1362

Dimensions shown in (millimetres) and inches.



NEW!
FD25-16-X

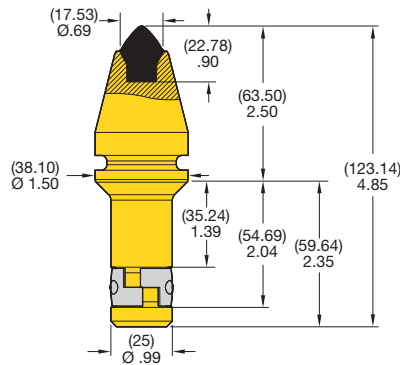


order number	catalogue number	block	retainer
5619995	FD25-16-X	C30	U40 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

25mm Systems

NEW!
FD25-17.5-X



order number	catalogue number	block	retainer
5619996	FD25-17.5-X	C30	U40 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5619995	FD25-16-X	25	15.1	33.3	1250	754.1	1663
5619996	FD25-17.5-X	25	15.4	34.0	1250	771.1	1700

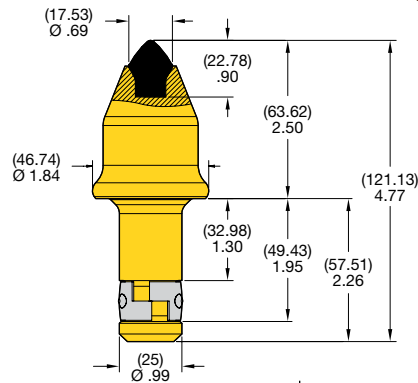
Dimensions shown in (millimetres) and inches.



25mm Systems

NEW!

FD25W-17.5-X

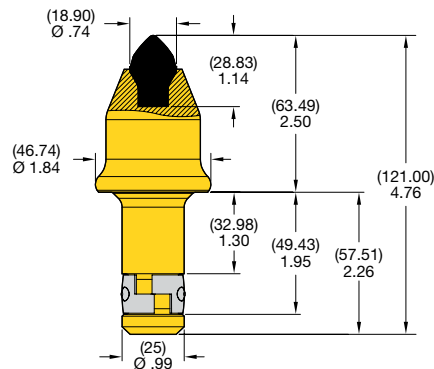


order number	catalogue number	block	retainer
5619998	FD25W-17.5-X	C30	U40 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

NEW!

FD25W-19-X



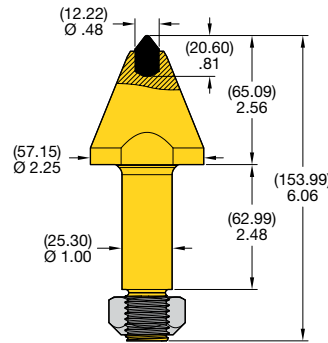
order number	catalogue number	block	retainer
5619997	FD25W-19-X	C30	U40 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5619998	FD25W-17.5-X	20	13.1	28.8	1000	653.2	1510
5619997	FD25W-19-X	20	13.2	29.2	1000	662.2	1460

Dimensions shown in (millimetres) and inches.



25mm Systems

■ C31PMHD 7/8 THD

order number	catalogue number	block	retainer
3996283	C31PMHD 7/8 THD	C30	C-3T

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
3996283	C31PMHD 7/8 THD	10	10.3	22.7	500	514.8	1135

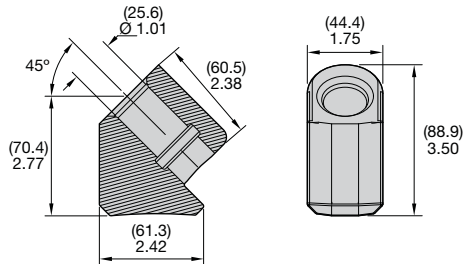
Dimensions shown in (millimetres) and inches.

Core Barrel



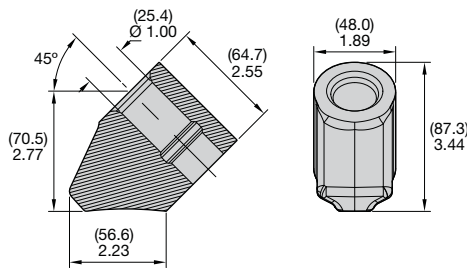


25mm Systems



■ C30

order number	catalogue number
1012279	C30



■ C30-G

order number	catalogue number
1132122	C30-G

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012279	C30	12	14.0	31.0	600	702.2	1605
1132122	C30-G	15	19.7	43.5	540	741.6	1635

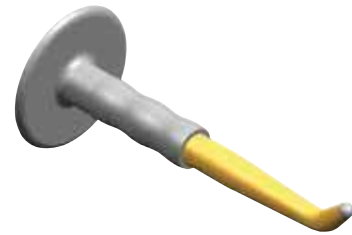
Dimensions shown in (millimetres) and inches.

■ U40 RETAINER



order number	catalogue number
1011973	U40 RETAINER

■ KHP2 KMTL PUNCH



order number	catalogue number
1012247	KHP2 KMTL PUNCH

■ C30HP/U40HP BIT PULLER ASSEM



order number	catalogue number
1011982	C30HP/U40HP BIT PULLER ASSEM

■ U70 PAD COATED PULLER



order number	catalogue number
3043394	U70 PAD COATED PULLER

■ 7/8-9 GD C T/L NUT



order number	catalogue number
3561609	7/8-9 GD C T/L NUT

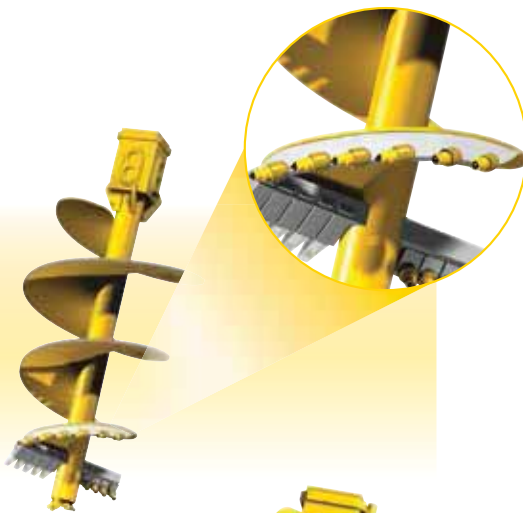


22mm Systems

Foundation Drilling Attachments: Auger, Bucket, and Core Barrel

Don't let the name fool you — **buckets** can drill in cohesive soil to medium hard rock conditions below groundwater levels. Kennametal offers tooling for different bucket designs, which can tackle tough cutting conditions in a cost-effective way.

Auger



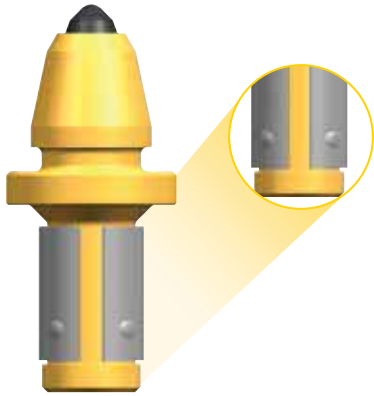
Bucket



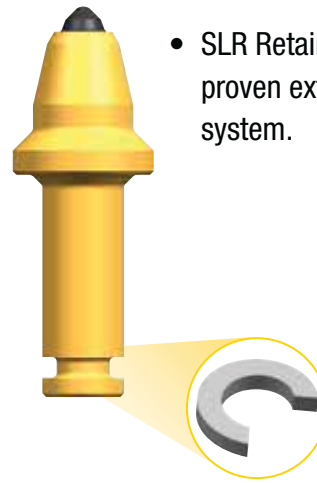
Core Barrel



Conicals



- SD Series dimpled LR retainers provide additional hold power in blocks with internal grooves.



- SLR Retaining Ring — proven external retainer system.



Narrow Bottom (NB) Tips — Unique Design to Maximise Cutting Capabilities

- Superior strength by providing maximum steel support and longer sharp profile life.
- Combines abrasive resistance of a cap tip and impact resistance of a plug tip.
- Triple-angle insert carbide for hard conditions.
- SD Series — with dimpled long retainer.

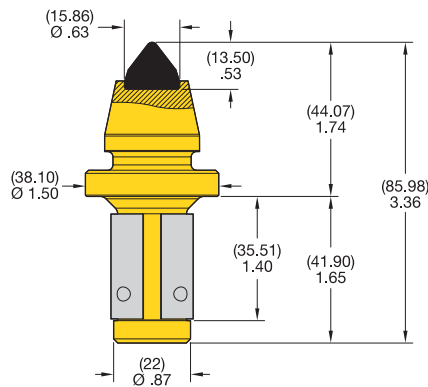
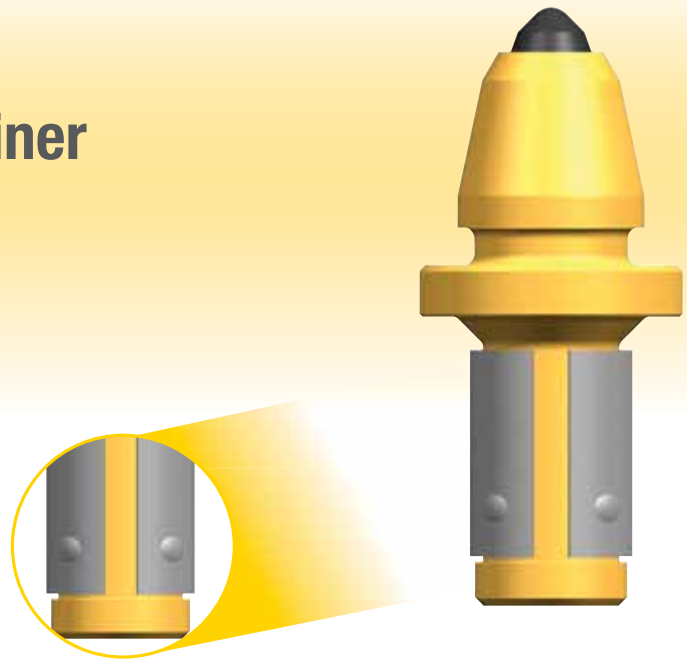
Block Systems



- The SLB01 block is ideal for challenging foundation drilling applications and features.
- Increased height for clearance of externally retained tools.
- Larger footprint for increased weld strength and stability.

SD Series — with Dimpled Long Retainer

Dimpled LR retainer provides additional hold power in blocks with internal grooves.



■ SD02

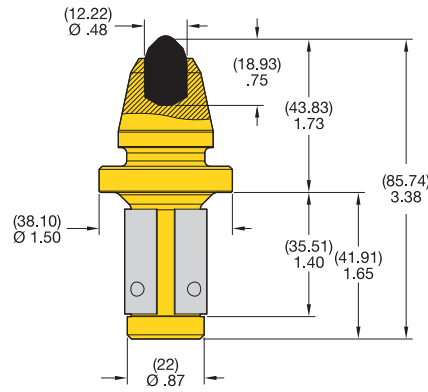
order number	catalogue number	block	retainer
2504868	SD02	SLB01 - G	LR87D SP RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
2504868	SD02	50	15.0	33.0	2,500	750	1650

Dimensions shown in (millimetres) and inches.



■ SD06

order number	catalogue number	block	retainer
2504867	SD06	C87HDS - G	LR87D SP RETAINER

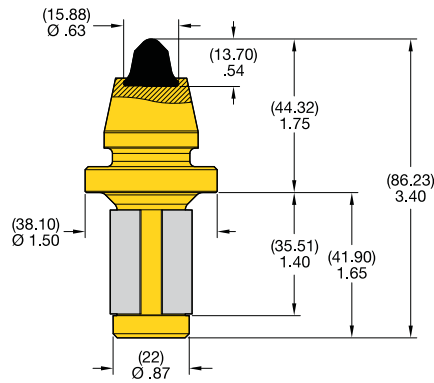
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
2504867	SD06	50	15.5	34.0	2,500	775	1700

Dimensions shown in (millimetres) and inches.

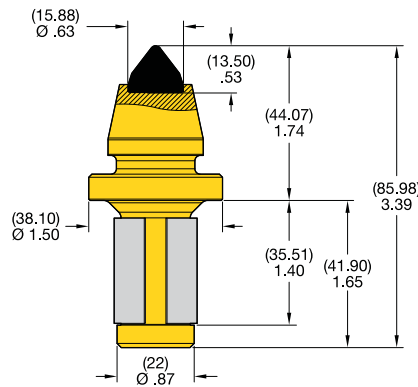




SM01

order number	catalogue number	block	retainer
1010860	SM01	C87HDS - G	LR87 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



SM02

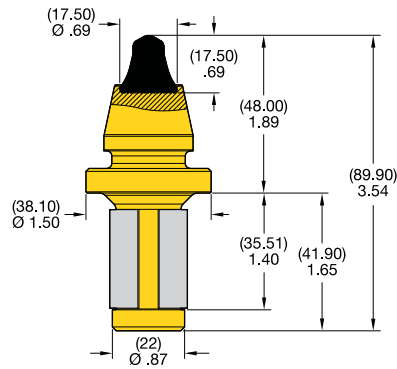
order number	catalogue number	block	retainer
1010817	SM02	C87HDS - G	LR87 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010860	SM01	50	15.0	33.0	2,500	750	1650
1010817	SM02	50	15.0	33.0	2,500	750	1650

Dimensions shown in (millimetres) and inches.

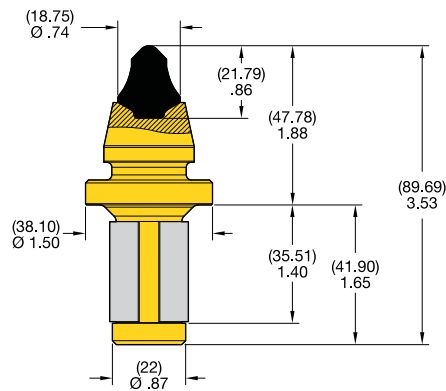


SM03

order number	catalogue number	block	retainer
1010887	SM03	C87HDS - G	LR87 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

22mm Systems



SM04

order number	catalogue number	block	retainer
1317495	SM04	C87HDS - G	LR87 RETAINER

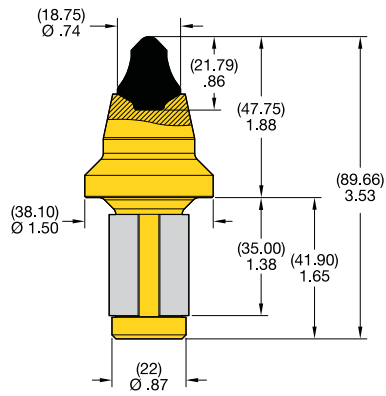
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010887	SM03	50	15.5	34.0	2,500	775	1700
1317495	SM04	50	15.5	34.5	2,500	775	1725

Dimensions shown in (millimetres) and inches.

22mm Systems



SM07

order number	catalogue number	block	retainer
2274671	SM07	C87HDS - G	LR87 RETAINER

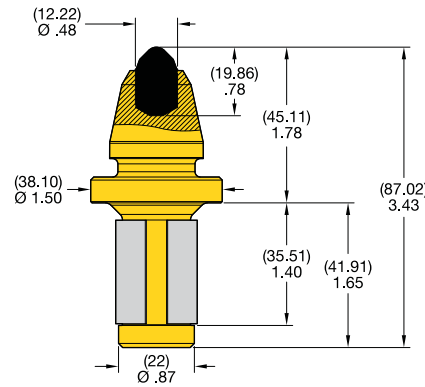
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
2274671	SM07	50	16.5	36.0	2,500	825	1800

Dimensions shown in (millimetres) and inches.





■ **SM06**

22mm Systems

order number	catalogue number	block	retainer
1010815	SM06	C87HDS - G	LR87 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010815	SM06	50	14.5	34.0	2,500	725	1700

Dimensions shown in (millimetres) and inches.

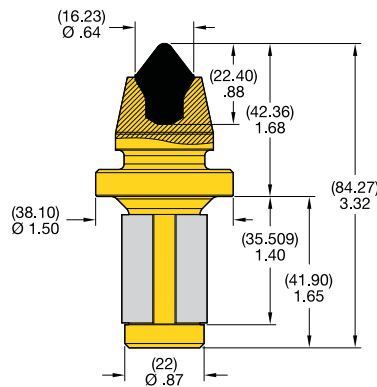




SM Series — Unique Design to Maximise Cutting Capabilities

Narrow Bottom (NB) Tips

- Superior strength by providing maximum steel support and longer sharp profile life.
- Combines abrasive resistance of a cap tip and impact resistance of a plug tip.
- Triple-angle insert carbide for hard conditions.



■ SM09

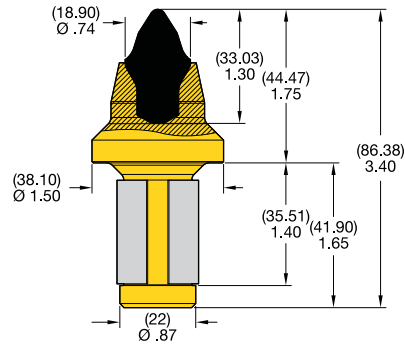
order number	catalogue number	block	retainer
4143706	SM09	C87HDS - G	LR87 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
4143706	SM09	50	15.0	33.5	2,500	750	1675

Dimensions shown in (millimetres) and inches.



22mm Systems

■ **SM08**

order number	catalogue number	block	retainer
3663476	SM08	C87HDS - G	LR87 RETAINER

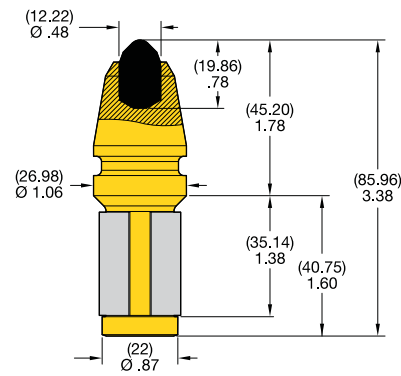
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
3663476	SM08	50	16.5	36.0	2,500	825	1800

Dimensions shown in (millimetres) and inches.

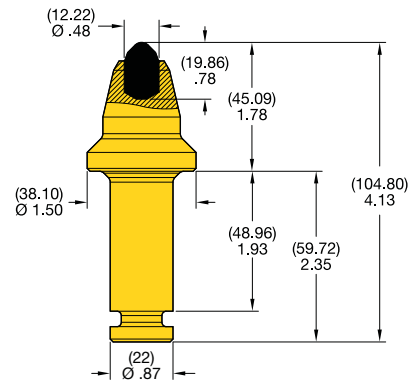
22mm Systems



■ **SL04**

order number	catalogue number	block	retainer
1010795	SL04	C87HDS - G	LR87 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



■ **SL07**

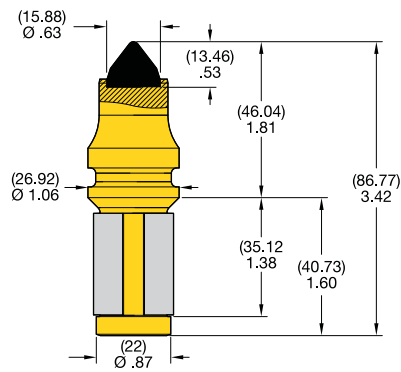
order number	catalogue number	block	retainer
1809484	SL07	SLB01 - G	SLR RETAINING RING

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010795	SL04	60	16.2	36.0	3,000	810	1800
1809484	SL07	40	15.2	33.6	2,000	760	1680

Dimensions shown in (millimetres) and inches.



22mm Systems

■ **SL02**

order number	catalogue number	block	retainer
1010797	SL02	C87HDS - G	LR87 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

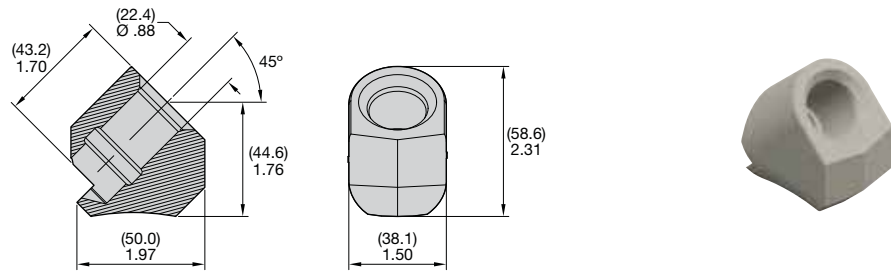
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010797	SL02	70	17.5	39.2	3,500	875	1960

Dimensions shown in (millimetres) and inches.



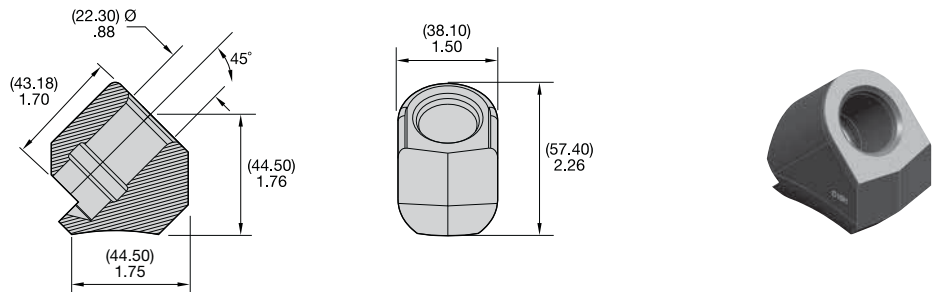


22mm Systems



■ C87B

order number	catalogue number
1012275	C87B



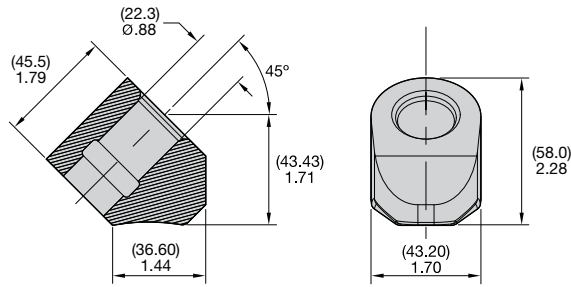
■ C87 - G

order number	catalogue number
1012234	C87 - G

■ Packaging Information

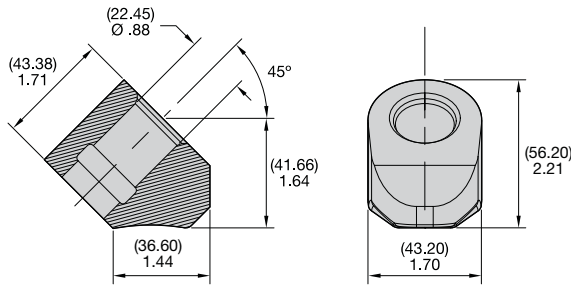
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012275	C87B	25	10.89	24	—	—	—
1012234	C87 - G	30	12.38	27.3	—	—	—

Dimensions shown in (millimetres) and inches.



■ **C87HDS - G**

order number	catalogue number
1012290	C87HDS - G



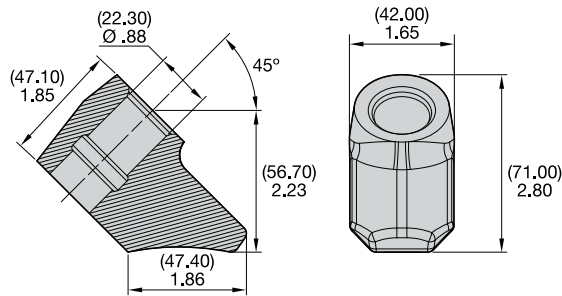
■ **C87E - G**

order number	catalogue number
1012365	C87E - G

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012290	C87HDS - G	25	12.59	27.75	—	—	—
1012365	C87E - G	25	12.70	28	—	—	—

Dimensions shown in (millimetres) and inches.



22mm Systems

■ **SLB01 - G**

order number	catalogue number
1858587	SLB01 - G

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1858587	SLB01 - G	20	12.70	28	—	—	—

Dimensions shown in (millimetres) and inches.

■ LR87D SP RETAINER



order number	catalogue number
3518626	LR87D SP RETAINER

■ LR87 RETAINER



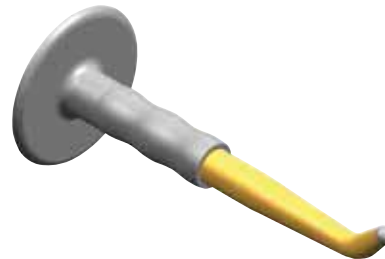
order number	catalogue number
1011935	LR87 RETAINER

■ C123/U50 HAMMER PULLER



order number	catalogue number
1012016	C123/U50 HAMMER PULLER

■ KHP2 KMTL PUNCH



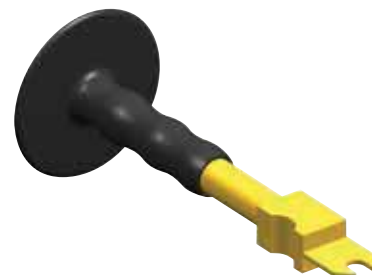
order number	catalogue number
1012247	KHP2 KMTL PUNCH

■ SLR RETAINING RING



order number	catalogue number
1817888	SLR RETAINING RING

■ C21R REMOVER TOOL W/GRIP



order number	catalogue number
1012348	C21R REMOVER TOOL W/ GRIP



20mm Systems

Foundation Drilling Attachments: Bucket and Core Barrel

Whether you are cutting concrete or hard rock, you want tooling that provides the highest productivity across every **core barrel** drilling job. Kennametal offers various cutting systems to fit your core barrel cutting ring design. Our cutting systems make the most of your investment, offering higher efficiency and productivity year after year.

Bucket



Core Barrel



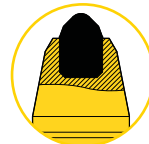
Conicals

Our RL09, RL10, and RS17 conicals feature:

- Solid carbide tips are offered in three different styles for better penetration and higher impact strength in soft to hard cutting conditions.



Cap Tip



Plug Tip



Narrow Bottom



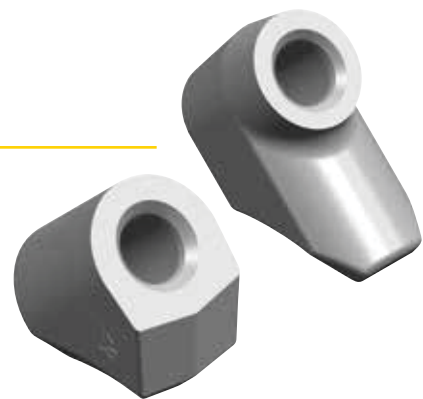
- Extra-wide collar for superb block face protection.
- Puller groove for easier conical removal.

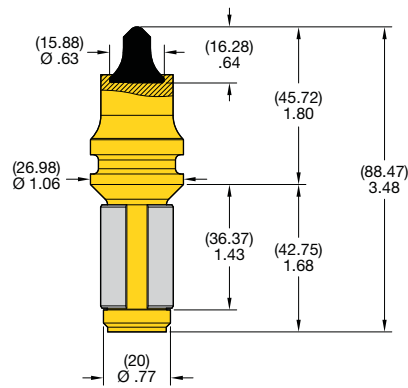
- Dimpled retainer provides excellent holding power in the block.

Blocks

Our blocks are ideal for challenging foundation drilling applications and features:

- Increased height for clearance of externally retained tools.
- Larger footprint for increased weld strength and stability.



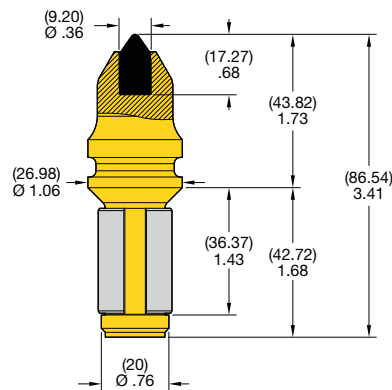


RL03

order number	catalogue number	block	retainer
1010870	RL03	C3RB	LR76 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

20mm Systems



RL06

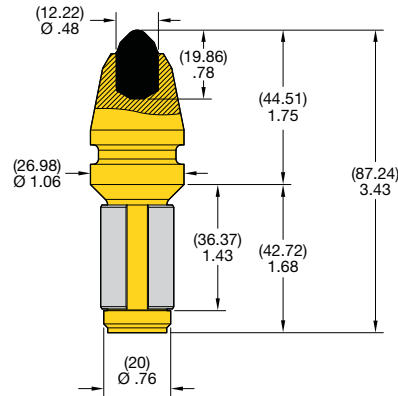
order number	catalogue number	block	retainer
1010830	RL06	C3RB	LR76 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010870	RL03	75	16.3	36.0	3750	816.5	1870
1010830	RL06	75	16.3	36.0	3750	816.5	1830

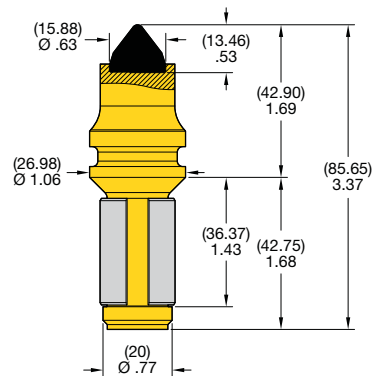
Dimensions shown in (millimetres) and inches.



RL07

order number	catalogue number	block	retainer
1010782	RL07	C3RB	LR76 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



RL08

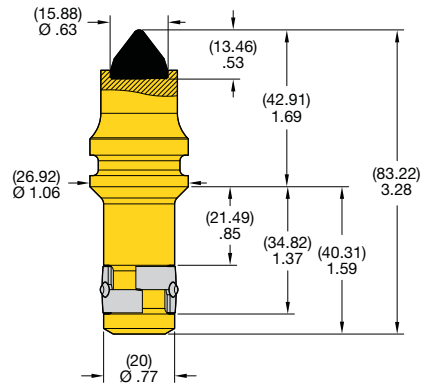
order number	catalogue number	block	retainer
1010767	RL08	C3RB	LR76 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010782	RL07	70	17.1	37.8	3500	857.3	1890
1010767	RL08	75	16.3	36.0	3750	816.5	1800

Dimensions shown in (millimetres) and inches.

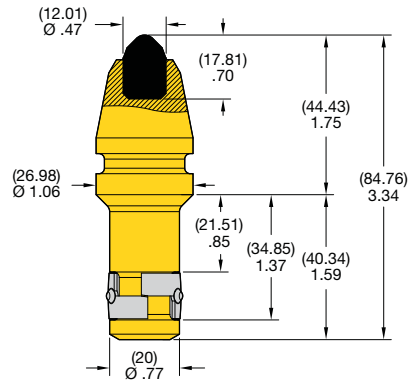


RL09

order number	catalogue number	block	retainer
1010770	RL09	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

20mm Systems



RL10

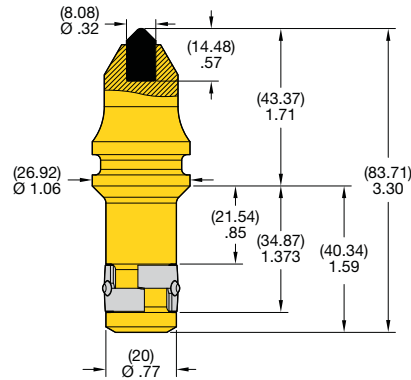
order number	catalogue number	block	retainer
1010784	RL10	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010770	RL09	75	15.6	34.5	3750	782.4	1725
1010784	RL10	75	17.3	38.3	3750	867.5	1913

Dimensions shown in (millimetres) and inches.



■ **RL11**

order number	catalogue number	block	retainer
1010772	RL11	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

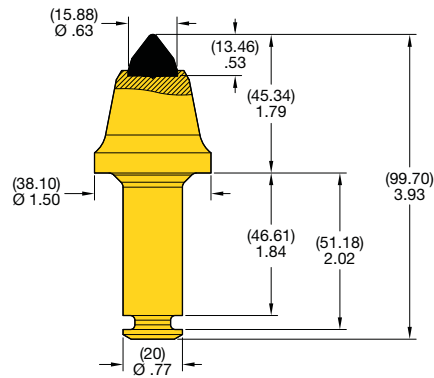
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010772	RL11	75	15.0	33.0	3750	748.4	1650

Dimensions shown in (millimetres) and inches.



20mm Systems



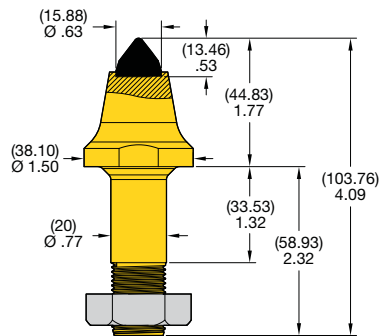


C3R

order number	catalogue number	block	retainer
1010910	C3R	C3RB	C3R Retainer

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

20mm Systems



C 3T

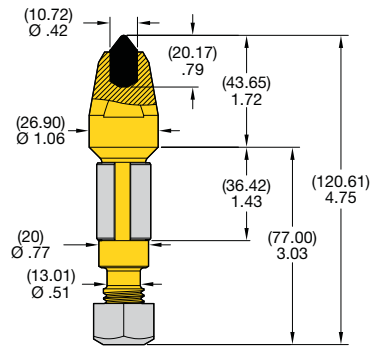
order number	catalogue number	block	retainer
1010734	C 3T	C3RB	3/4 16UNF NUT

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010910	C3R	40	13.4	29.6	2000	671.3	1480
1010734	C 3T	30	10.5	23.1	1500	523.9	1155

Dimensions shown in (millimetres) and inches.



C1LRT

order number	catalogue number	block	retainer
1010978	C1LRT	C3RB	LR76 RETAINER

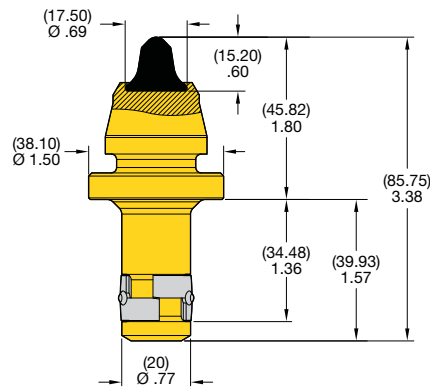
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010978	C1LRT	40	12.3	27.2	2000	616.9	1360

Dimensions shown in (millimetres) and inches.

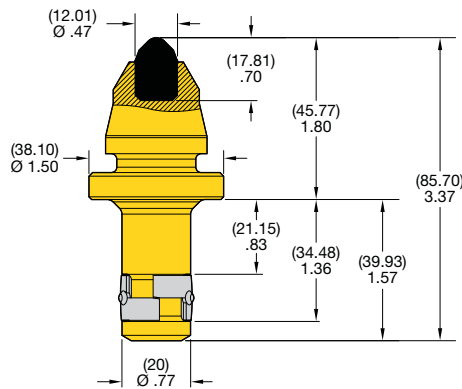




RS14

order number	catalogue number	block	retainer
1156160	RS14	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



RS16

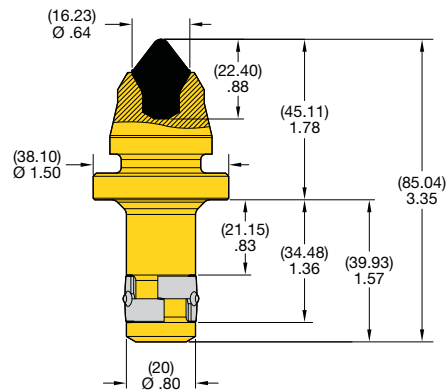
order number	catalogue number	block	retainer
1156102	RS16	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1156160	RS14	70	19.1	42.0	4200	1143.1	2590
1156102	RS16	70	19.7	43.4	2800	787.4	1815

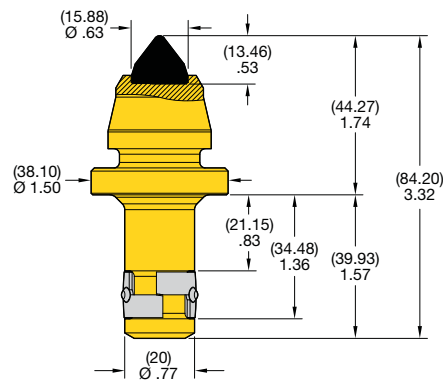
Dimensions shown in (millimetres) and inches.



■ RS17

order number	catalogue number	block	retainer
1156107	RS17	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



■ RS18

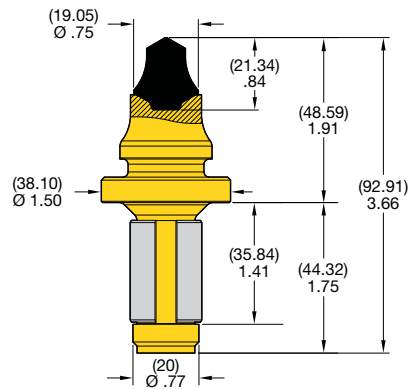
order number	catalogue number	block	retainer
1107032	RS18	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1156107	RS17	50	14.1	31.0	2000	562.5	1240
1107032	RS18	70	19.1	42.0	2800	762.0	1750

Dimensions shown in (millimetres) and inches.

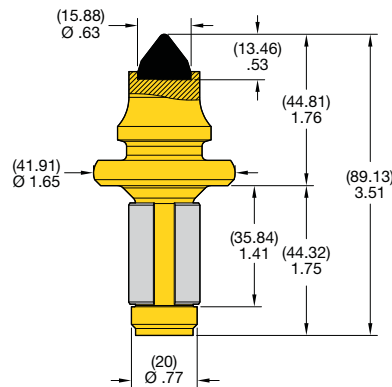


RS19

order number	catalogue number	block	retainer
1991004	RS19	C3RB	LR76 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

20mm Systems



RS20

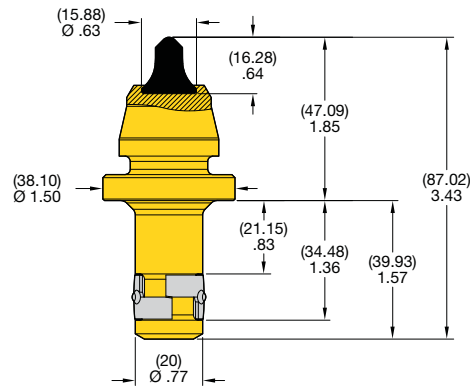
order number	catalogue number	block	retainer
1010974	RS20	C3RB	LR76 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1991004	RS19	70	20.3	44.8	2800	812.8	1865
1010974	RS20	70	19.4	42.7	2800	774.7	1780

Dimensions shown in (millimetres) and inches.



■ **RS24**

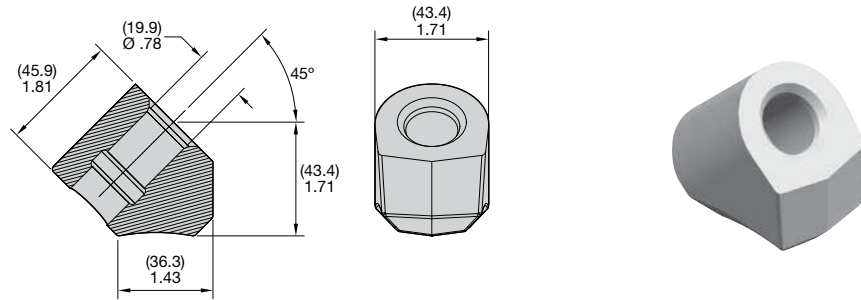
order number	catalogue number	block	retainer
1898937	RS24	C10HD	C10 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1898937	RS24	70	18.7	41.3	2800	749.3	1725

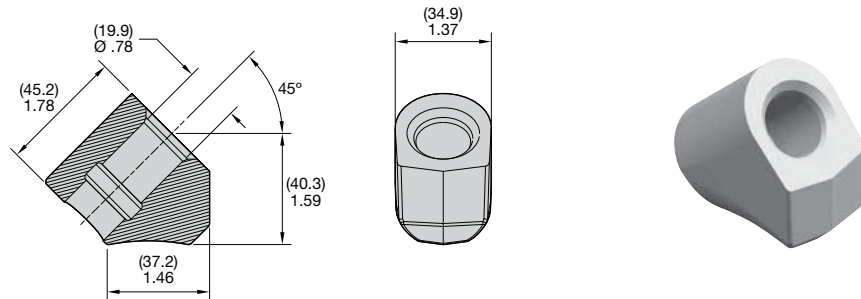
Dimensions shown in (millimetres) and inches.



■ **C10HD BLOCK**

order number	catalogue number
1012289	C10HD BLOCK

NOTE: Conical includes retainer.
Block and additional retainers sold separately.



■ **C10 BLOCK**

order number	catalogue number
1012278	C10 BLOCK

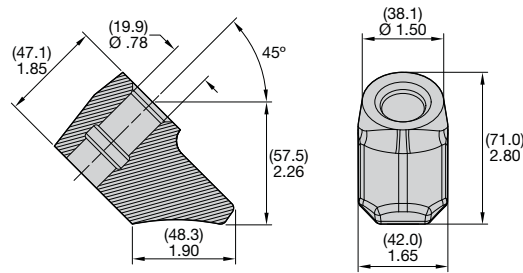
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012289	C10HD BLOCK	25	13.0	28.8	1250	652.0	1438
1012278	C10 BLOCK	35	12.9	28.4	1750	643.0	1417

Dimensions shown in (millimetres) and inches.

20mm Systems



C3RB BLOCK

order number	catalogue number
1886760	C3RB BLOCK

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1886760	C3RB BLOCK	20	13.4	29.6	1000	671.8	1550

Dimensions shown in (millimetres) and inches.



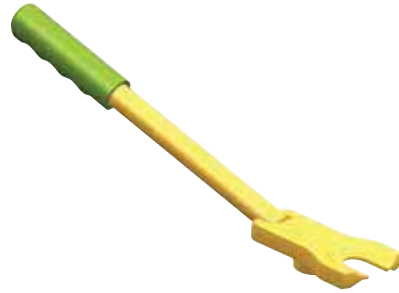
20mm Systems

■ C10 RETAINER



order number	catalogue number
1011965	C10 RETAINER

■ C123/U50 HAMMER PULLER



order number	catalogue number
1012016	C123/U50 HAMMER PULLER

■ C3R RETAINER



order number	catalogue number
1012120	C3R RETAINER

■ 3/4 16UNF NUT



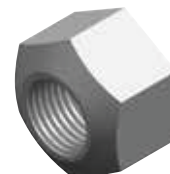
order number	catalogue number
1011884	3/4 16UNF NUT

■ LR76 RETAINER



order number	catalogue number
1011942	LR76 RETAINER

■ M16 X 2 STOVER LOCK NUT



order number	catalogue number
1080452	M16 X 2 STOVER LOCK NUT

20mm Systems

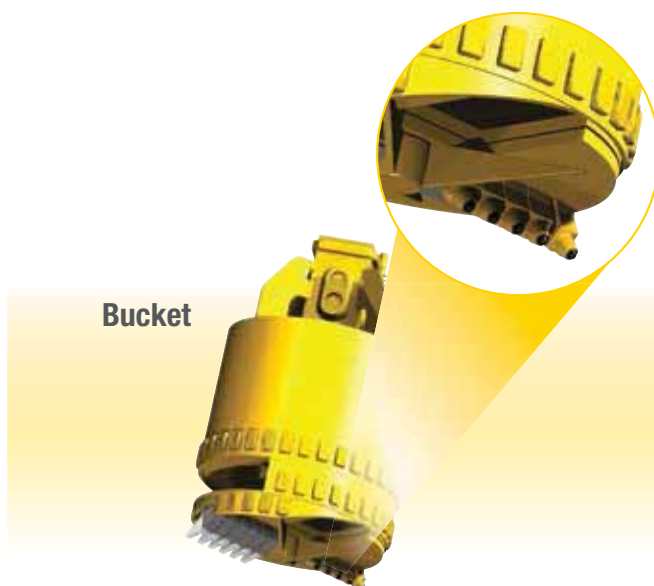




19mm Systems

Foundation Drilling Attachments: Bucket and Core Barrel

You want tools that provide high productivity across every foundation drilling job. Kennametal offers various cutting systems to fit your **core barrel** cutting design. Our cutting systems make the most of your investment, offering higher efficiency and productivity year after year.



Bucket

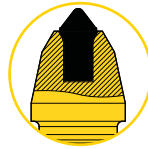


Core Barrel

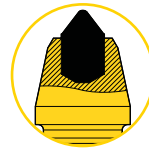
Conicals

Our C21F and C21FHD conicals feature:

- Solid carbide tips in two different styles for better penetration and higher impact strength in soft to hard cutting conditions.



Narrow Bottom



Plug Tip



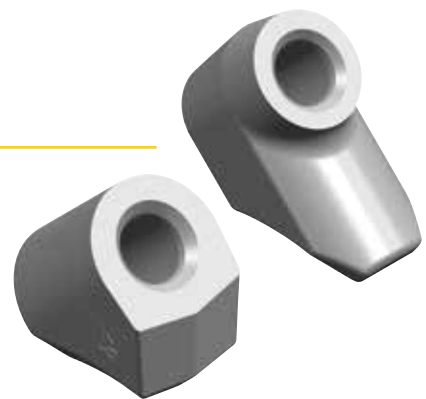
- Extra-wide collar for superb block face protection.
- Puller groove for easier conical removal.

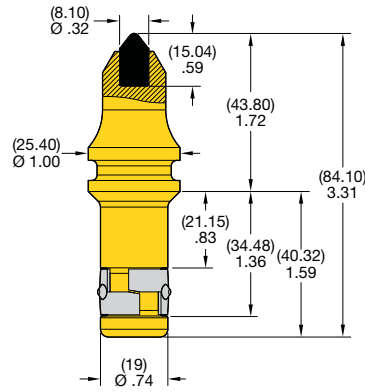
- Dimpled retainer provides excellent holding power in the block.

Blocks

Our blocks are ideal for challenging foundation drilling applications and features:

- Increased height for clearance of externally retained tools.
- Larger footprint for increased weld strength and stability.





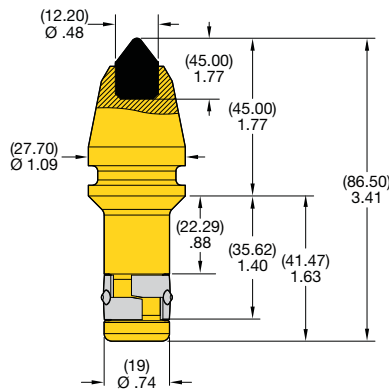
C21



order number	catalogue number	block	retainer
1010748	C21	C20/U43NS	U43K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

19mm Systems



C21HD



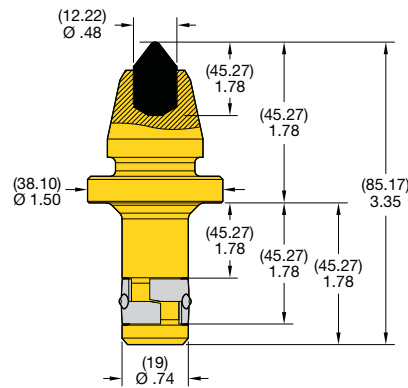
order number	catalogue number	block	retainer
1010789	C21HD	C20/U43NS	U43K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010748	C21	75	13.6	30.0	3750	680.4	1500
1010789	C21HD	75	17.0	37.5	3750	850.5	1945

Dimensions shown in (millimetres) and inches.

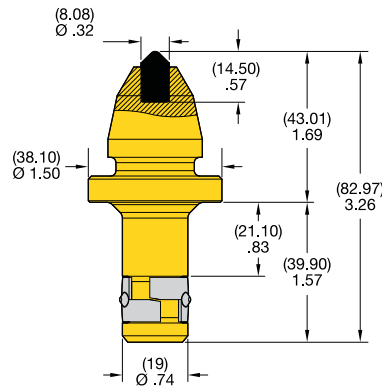


C21F HD

order number	catalogue number	block	retainer
5169340	C21F HD	C20/U43NS	U43K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

19mm Systems



C21F

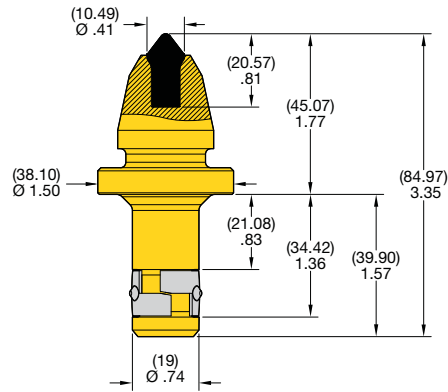
order number	catalogue number	block	retainer
5169049	C21F	C20/U43NS	U43K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5169340	C21F HD	50	13.2	29.0	2500	657.7	1520
5169049	C21F	50	12.5	27.5	2500	623.7	1445

Dimensions shown in (millimetres) and inches.

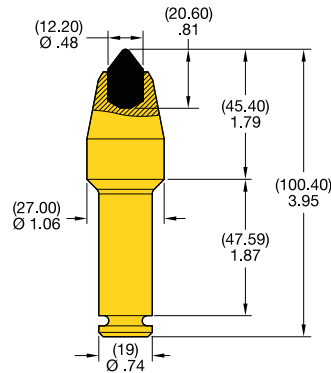


■ C21F 11NB

order number	catalogue number	block	retainer
1253937	C21F 11NB	C20/U43NS	U43K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

19mm Systems



■ C21RHD

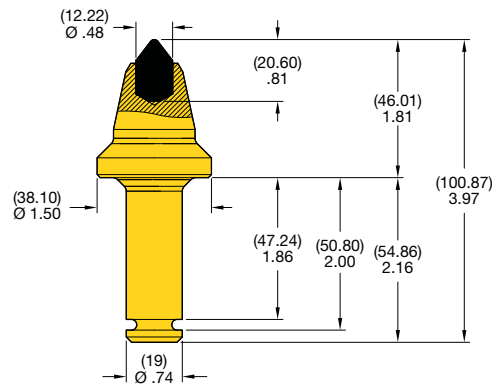
order number	catalogue number	block	retainer
1010804	C21RHD	C20/U43NS	C21R RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1253937	C21F 11NB	50	12.7	28.0	2500	635.0	1470
1010804	C21RHD	60	16.1	35.4	3000	802.9	1850

Dimensions shown in (millimetres) and inches.



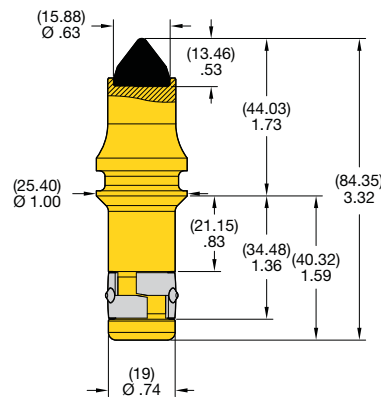
C21RFHD



order number	catalogue number	block	retainer
1780648	C21RFHD	C20/U43NS	C21R RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

19mm Systems



C23



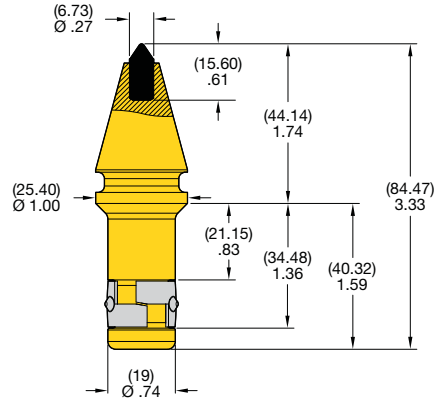
order number	catalogue number	block	retainer
1010758	C23	C20/U43NS	U43K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1780648	C21RFHD	50	16.1	35.5	2500	805.1	1775
1010758	C23	75	15.0	33.0	3750	748.4	1845

Dimensions shown in (millimetres) and inches.



C24



order number	catalogue number	block	retainer
1010302	C24	C20/U43NS	U43K

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

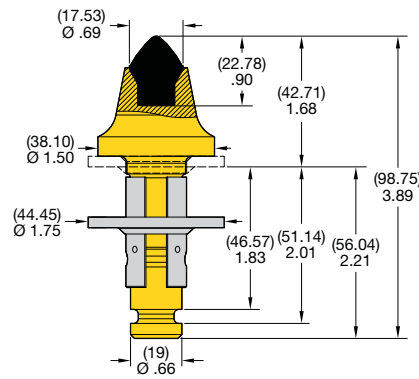
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010302	C24	75	13.3	29.3	3750	663.4	1463

Dimensions shown in (millimetres) and inches.



19mm Systems





C3MC-RPM

order number	catalogue number	block	retainer
2453546	C3MC-RPM	C20/U43NS	C21R RETAINER

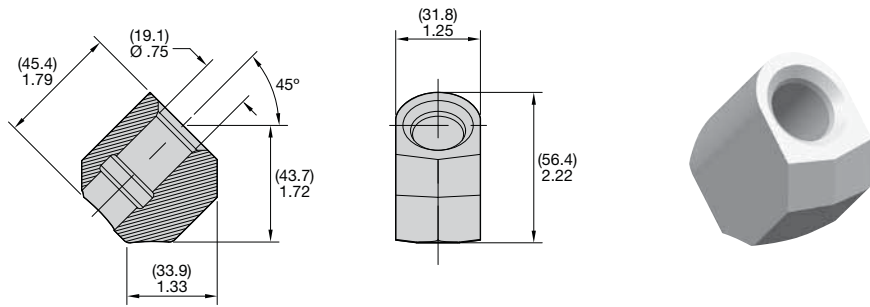
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
2453546	C3MC-RPM	40	13.2	29.2	2400	794.7	1820

Dimensions shown in (millimetres) and inches.



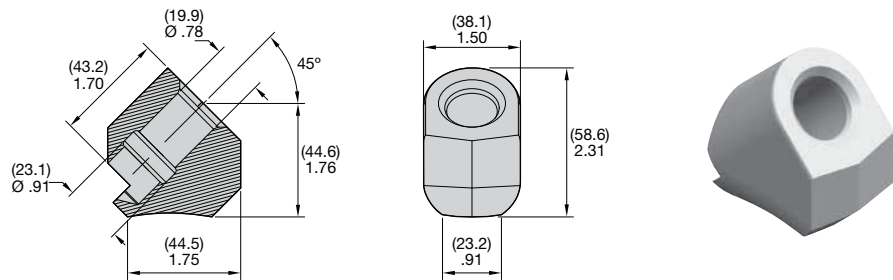


■ C20



19mm Systems

order number	catalogue number
1012273	C20



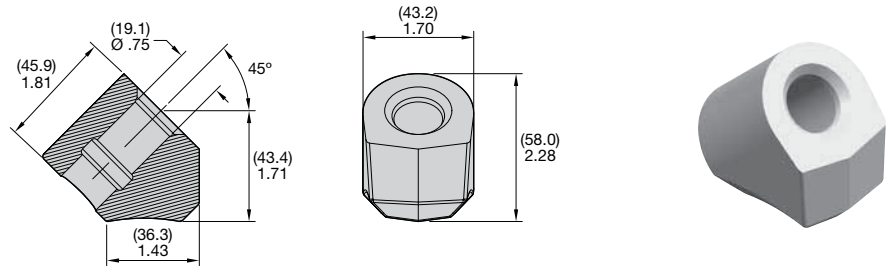
■ C10H

order number	catalogue number
1012280	C10H

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012273	C20	40	12.9	28.4	2000	644.1	1420
1012280	C10H	35	15.6	34.3	1750	777.9	1715

Dimensions shown in (millimetres) and inches.



■ **C20HD BLOCK**

order number	catalogue number
1012276	C20HD BLOCK

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012276	C20HD BLOCK	25	13.4	29.5	1250	669.0	1475

Dimensions shown in (millimetres) and inches.



19mm Systems

■ U43K



order number	catalogue number
1011978	U43K

■ C20/U43HP BIT PULLER ASSEM



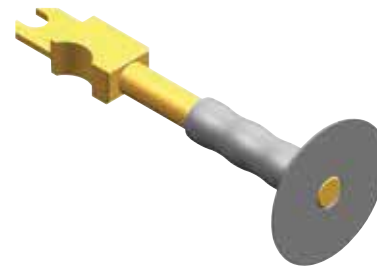
order number	catalogue number
1011984	C20/U43HP BIT PULLER ASSEM

■ C21R RETAINER



order number	catalogue number
1011961	C21R RETAINER

■ C21R REMOVER TOOL W/GRIP



order number	catalogue number
1012348	C21R REMOVER TOOL W/ GRIP

■ RPR04 RETAINER



order number	catalogue number
1886474	RPR04 RETAINER

■ FB175 WASHER



order number	catalogue number
2399436	FB175 WASHER

19mm Systems

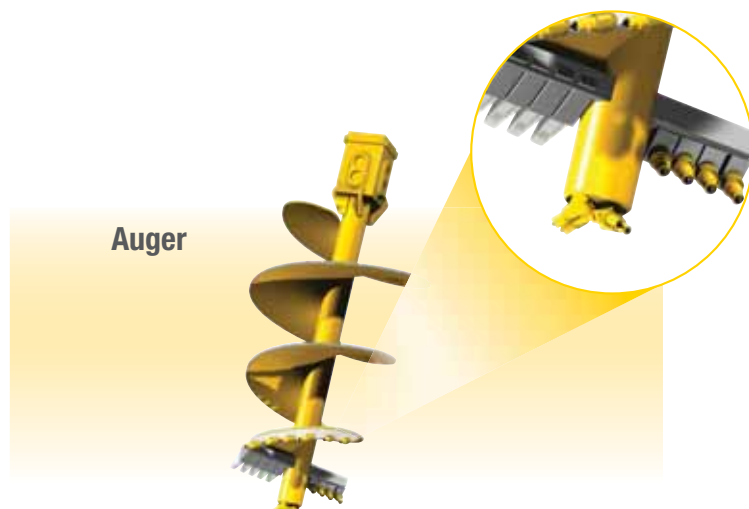




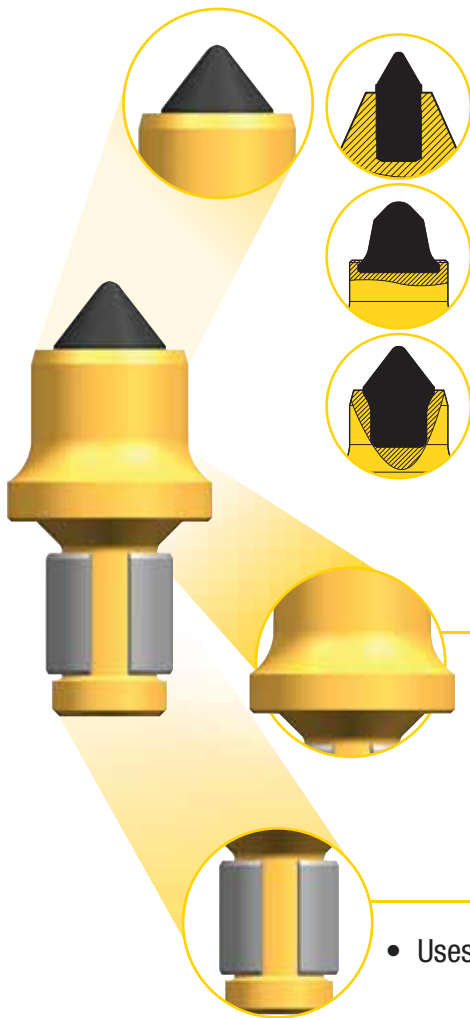
11mm–14mm Systems

Foundation Drilling Attachments: Auger with Pilot Bit

To run a cost-effective foundation drilling operation, you need to get the job done right the first time with precision. A reliable **pilot** in your foundation drilling attachments plays a significant role. Our new CM Mini Series offers a range of small-diameter blocks and bits in Narrow Bottom (NB), plug, and cap-style tips for a wide range of cutting conditions and attachment designs.



Conicals



14mm (CM Series) Platform

The CM Mini Series offers a range of small diameter carbide tip styles, depending on your application:

- Plug tips feature a physical lock between steel and carbide for maximum toughness.
- Cap tips are used in abrasive applications with the carbide on the business end, not sunk into the shank.
- NB tips withstand abrasive cutting, like a cap with the physical support of a plug. Unlike a cap point that gets blunt at the end of wear life, NB tips sharpen as they wear, making them an excellent choice in rock cutting, asphalts, and abrasives.

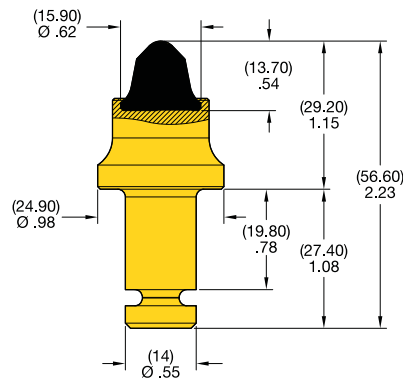
- Wide collar provides maximum block protection.

- Uses easy-to-install/remove LR55 sleeve retainer for extended bore life.

Block Systems

Features cannon-style face for improved tool rotation and larger base for stability and weld strength.



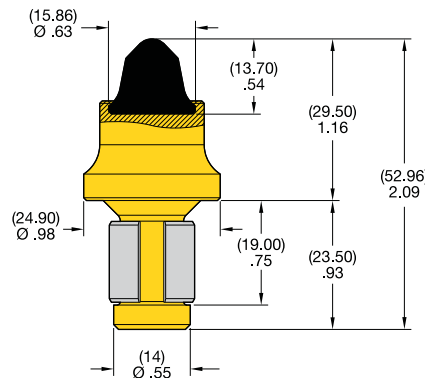


■ CM63

order number	catalogue number	block	retainer
1795208	CM63	—	CM6H RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

11mm–14mm Systems



■ CM65

order number	catalogue number	block	retainer
1876905	CM65	CMB6-L	LR55 RETAINER

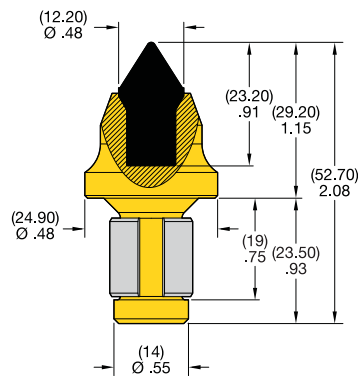
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1795208	CM63	150	15.0	31.5	7,500	750	1575
1876905	CM65	150	13.5	30.8	7,500	675	1538

Dimensions shown in (millimetres) and inches.

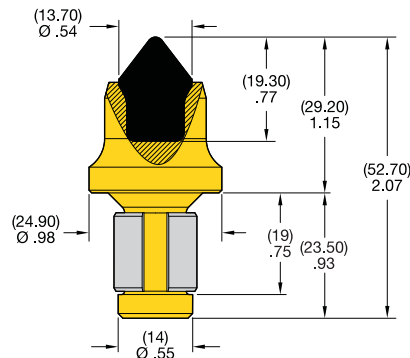
NEW!
CM71T



order number	catalogue number	block	retainer
5551671	CM71T	CMB6-L	LR55 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

NEW!
CM69T



order number	catalogue number	block	retainer
5515288	CM69T	CMB6-L	LR55 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

Packaging Information

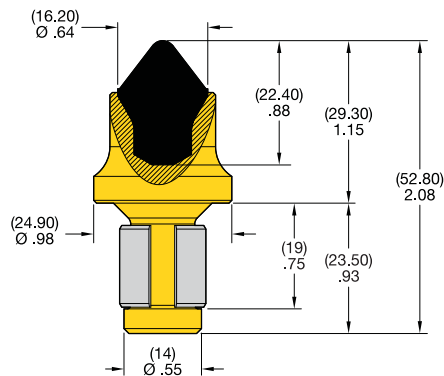
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5551671	CM71T	150	13.5	30.0	7,500	675	1500
5515288	CM69T	150	13.5	28.5	7,500	675	1425

Dimensions shown in (millimetres) and inches.



NEW!

CM70T



order number	catalogue number	block	retainer
5519207	CM70T	CMB6-L	LR55 RETAINER

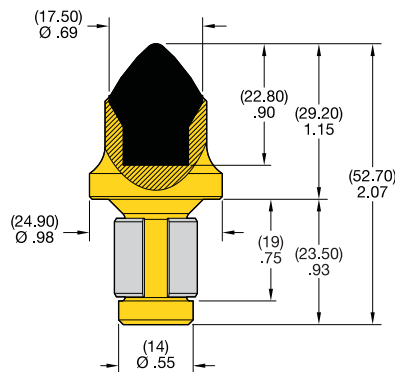
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

11mm–14mm Systems



NEW!

CM72T



order number	catalogue number	block	retainer
5519208	CM72T	CMB6-L	LR55 RETAINER

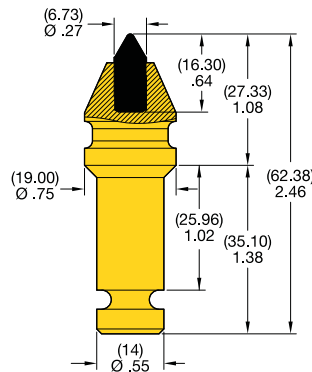
NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5519207	CM70T	150	15.0	21.0	7,500	750	1050
5519208	CM72T	150	15.0	34.5	7,500	750	1725

Dimensions shown in (millimetres) and inches.

Horizontal Directional Drilling



■ **CM61**

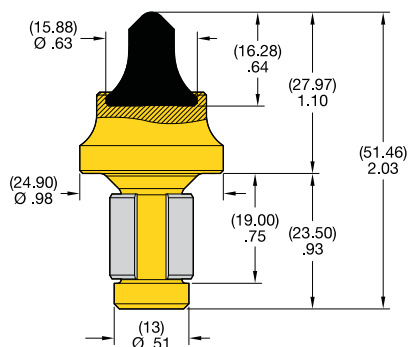
order number	catalogue number	block	retainer
1094015	CM61	—	CM6L RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1094015	CM61	100	8.0	17.9	5,000	400	895

Dimensions shown in (millimetres) and inches.



■ CM51

order number	catalogue number	block	retainer
4080539	CM51	CMB5 BLOCK	LR51 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

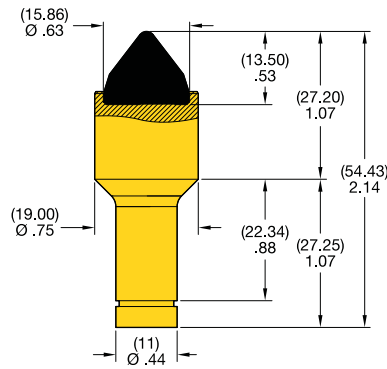
■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
4080539	CM51	200	16.0	34.0	10,000	800	1700

Dimensions shown in (millimetres) and inches.

11mm–14mm Systems



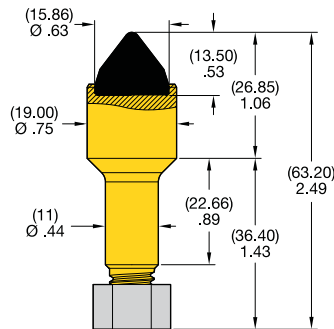


■ CM42

order number	catalogue number	block	retainer
1010778	CM42	CMB4 BLOCK	CM4 RETAINER

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

11mm–14mm Systems



■ CM41

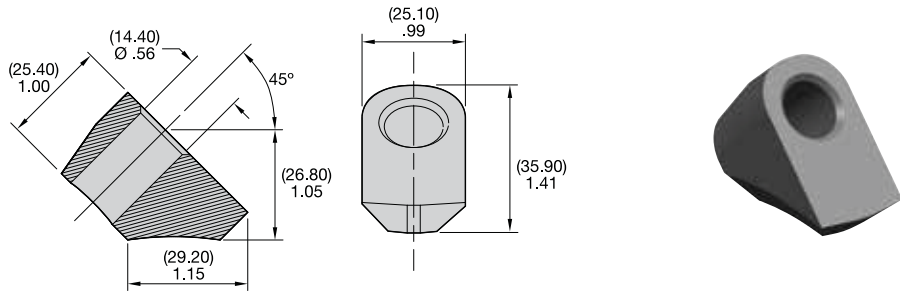
order number	catalogue number	block	retainer
1010827	CM41	CMB4 BLOCK	3/8 16UNC NUT

NOTE: Conical includes retainer.
Block and additional retainers sold separately.

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1010778	CM42	200	16.0	34.0	10,000	800	1700
1010827	CM41	200	16.0	34.0	10,000	800	1700

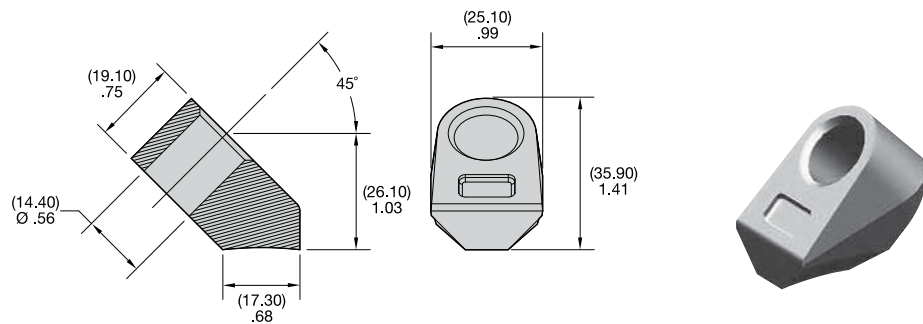
Dimensions shown in (millimetres) and inches.



■ **CMB6-L**

order number	catalogue number
1898353	CMB6-L

11mm–14mm Systems



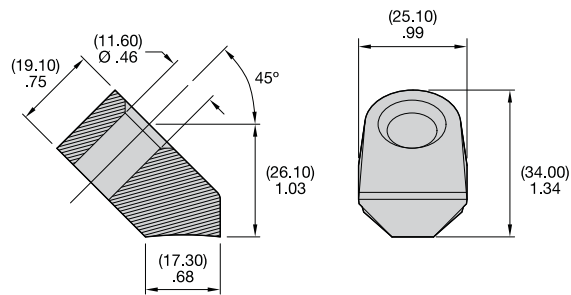
■ **CMB6**

order number	catalogue number
1321008	CMB6

■ **Packaging Information**

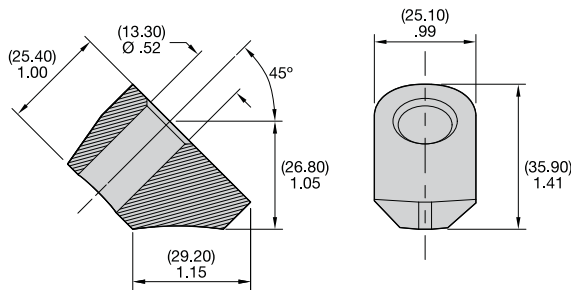
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1898353	CMB6-L	125	15.9	35.1	—	—	—
1321008	CMB6	200	16.3	36	—	—	—

Dimensions shown in (millimetres) and inches.



■ CMB4 BLOCK

order number	catalogue number
1012281	CMB4 BLOCK



■ CMB5 BLOCK

order number	catalogue number
5031028	CMB5 BLOCK

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012281	CMB4 BLOCK	200	18.1	40	—	—	—
5031028	CMB5 BLOCK	125	16.4	36.3	—	—	—

Dimensions shown in (millimetres) and inches.

11mm–14mm Systems

■ CM6L RETAINER



order number	catalogue number
1595671	CM6L RETAINER

■ CM6H RETAINER



order number	catalogue number
1777806	CM6H RETAINER

■ CM4 RETAINER



order number	catalogue number
1012223	CM4 RETAINER

■ 3/8 16UNC NUT



order number	catalogue number
1012357	3/8 16UNC NUT

■ LR55 RETAINER



order number	catalogue number
1890174	LR55 RETAINER

■ LR51 RETAINER



order number	catalogue number
4080877	LR51 RETAINER

11mm–14mm Systems





KF Systems

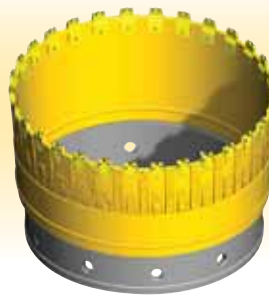
Foundation Drilling Attachments: Core Barrel, Bucket, Auger, Wall Cutter, and Casing

The KF Series products cover a wide range of foundation drilling cutting solutions, including quick change tools, wall cutters, welding bars and bits, and flat tools.

Auger



Casing



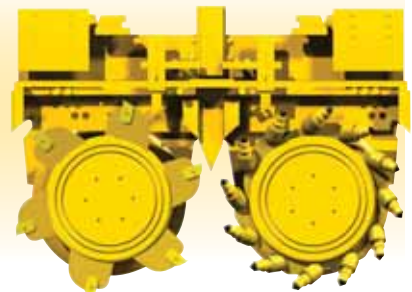
Core Barrel



Bucket

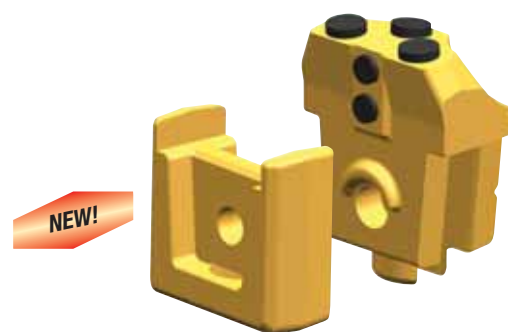


Wall Cutter



Quick Change Tools

- Unique time-saving system with stationary holder and changeable cutting tool.
- Offers extreme versatility.
- Reduces downtime with quick tooling change-outs.
- Easy and fast tool replacement directly onsite.
- Increased contact face due to new tapered geometry.
- Prevention of stuck tools in the block.



Wall Cutter Systems

- Easy and fast tool replacement.
- Provides the best performance on the toughest jobs.

Flat Teeth

- Handles a wide variety of foundation drilling in soft to medium cutting conditions.
- Extremely versatile.



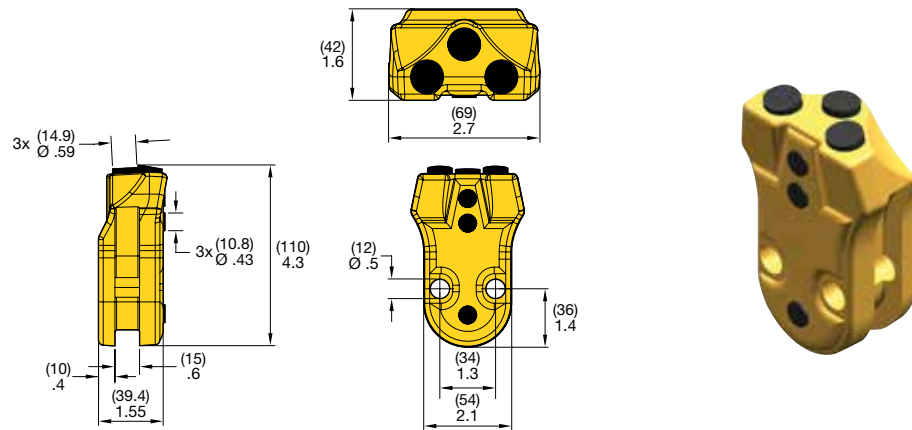
Weld-On Bars

- Extreme workload forces with welding.
- Exceptional durability and wear resistance.
- Kennametal will consistently deliver the right system for your job. Special solutions are possible.

Weld-On Teeth, Bits, and Other Systems

- Kennametal carries a complete range of bars and designs, as well as other tooling systems.
- Tooling solutions can be customised for your application.





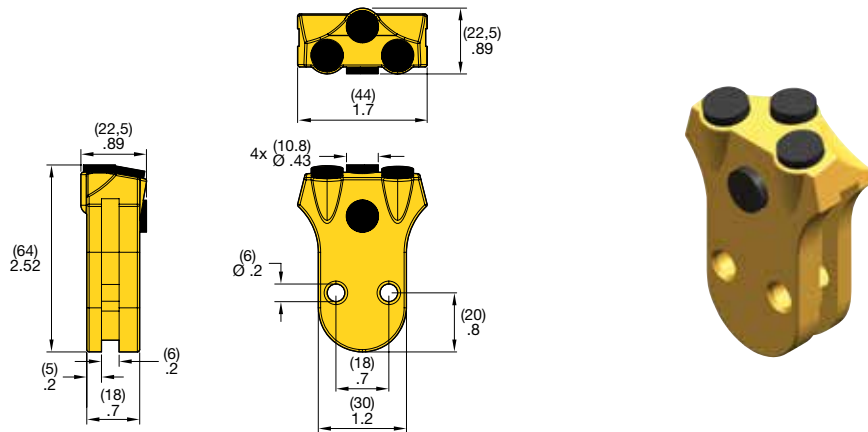
■ **KFQ39H-6**

order number	catalogue number
6000942	KFQ39H-6

NOTE: Tool includes pin.



KF Systems



■ **KFQ49-4**

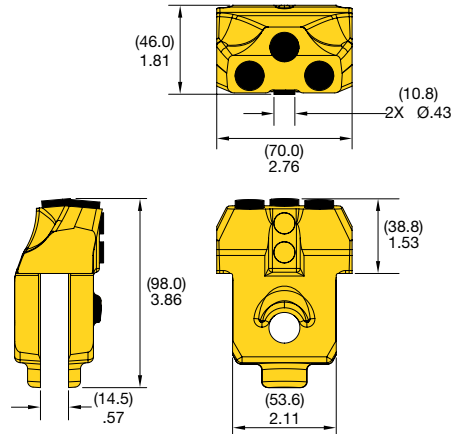
order number	catalogue number
6030833	KFQ49-4

NOTE: Tool includes pin.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
6000942	KFQ39H-6	10	13.5	29.8	500	675	1488
6030833	KFQ49-4	30	8.1	17.8	1500	405	892

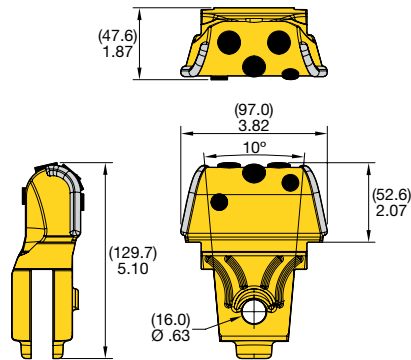
Dimensions shown in (millimetres) and inches.



■ **KFQ46-5**

order number	catalogue number
5379511	KFQ46-5

NOTE: Tool includes pin.



■ **KFQC40-6**

order number	catalogue number
5379512	KFQC40-6

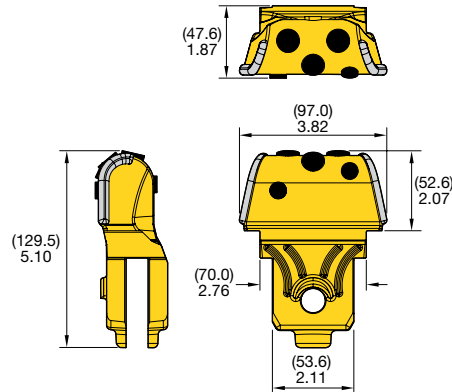
NOTE: Tool includes pin.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379511	KFQ46-5	10	11.3	24.9	360	419.7	995
5379512	KFQC40-6	5	8.9	19.6	180	331.5	800

Dimensions shown in (millimetres) and inches.





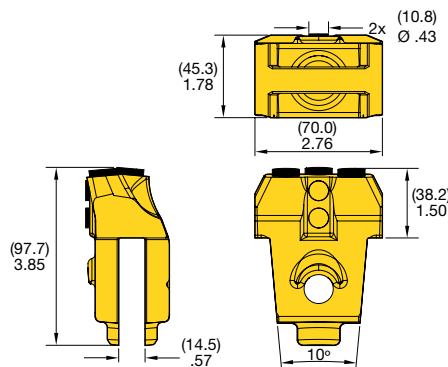
■ **KFQ40-6**

order number	catalogue number
5379514	KFQ40-6

NOTE: Tool includes pin.



KF Systems



■ **KFQC46-5**

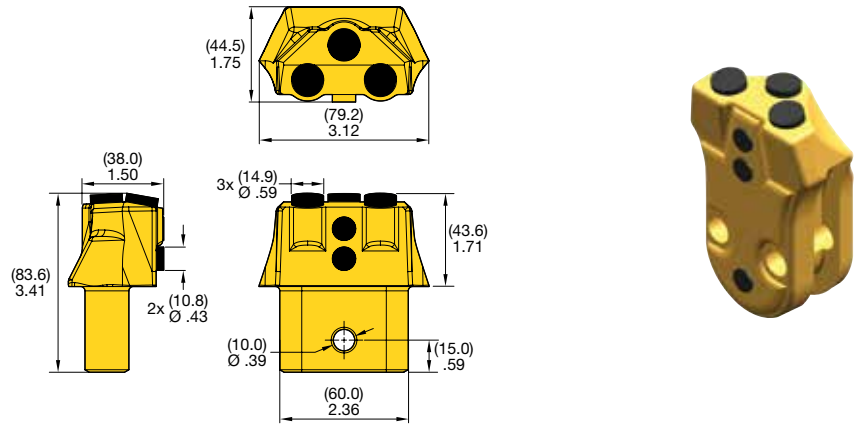
order number	catalogue number
5379515	KFQC46-5

NOTE: Tool includes pin.

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379514	KFQ40-6	5	9	19.8	180	330.7	800
5379515	KFQC46-5	10	10.9	24.0	360	418.0	985

Dimensions shown in (millimetres) and inches.



■ **KFQR46-5**

order number	catalogue number
6119230	KFQR46-5

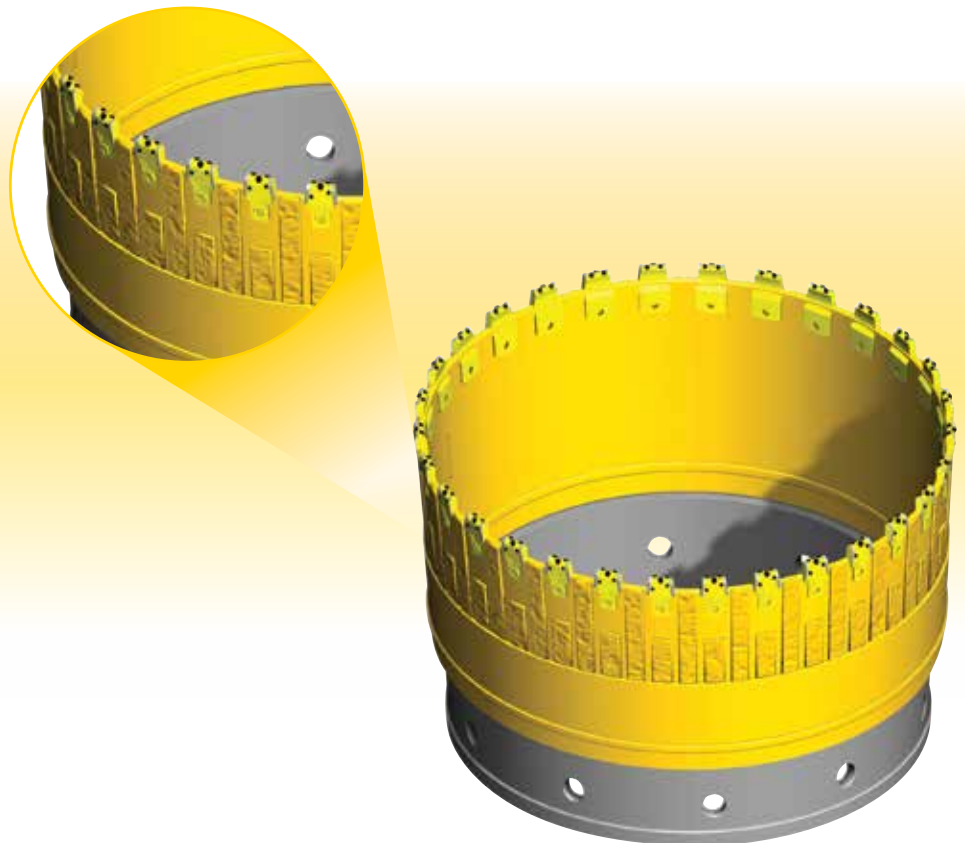
NOTE: Tool includes pin.

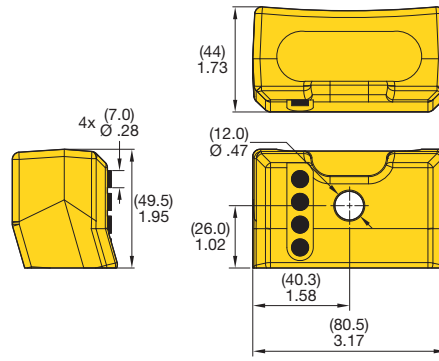
■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
6119230	KFQR46-5	10	10.7	23.5	—	—	—

Dimensions shown in (millimetres) and inches.

Casing



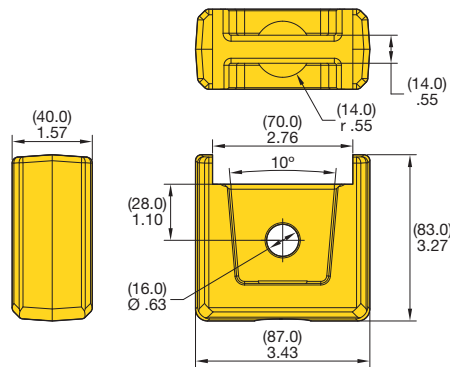


■ **KFQRH46**

order number	catalogue number
6119251	KFQRH46

Quick-Change Holders

KF Systems



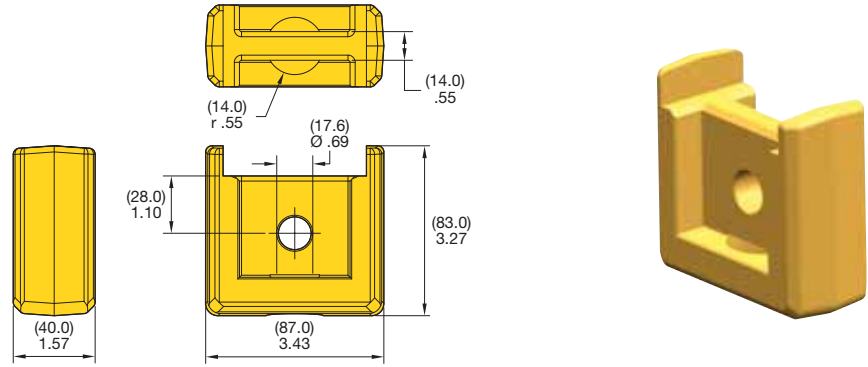
■ **KFQHC40**

order number	catalogue number
5379510	KFQHC40

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
6119251	KFQRH46	10	6.7	14.7	—	—	—
5379510	KFQHC40	10	12	26.4	360	462.6	1020

Dimensions shown in (millimetres) and inches.



■ **KFQH40**

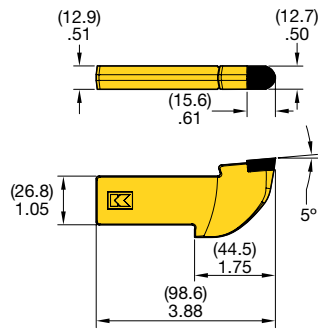
order number	catalogue number
5379399	KFQH40

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379399	KFQH40	10	11.2	24.7	360	440	970

Dimensions shown in (millimetres) and inches.



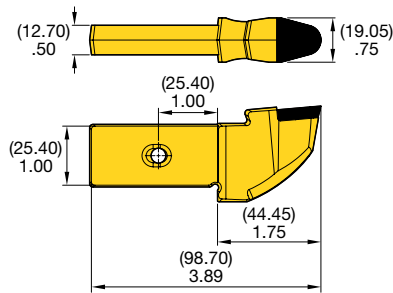


■ U7L/CU7L

order number	catalogue number
1011181	U7L/CU7L



KF Systems



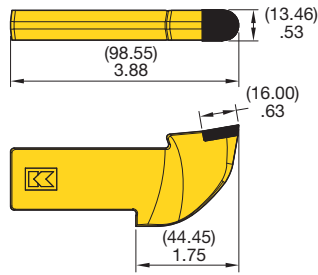
■ CJ2 FT

order number	catalogue number
1011207	CJ2 FT

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1011181	U7L/CU7L	—	—	—	—	—	—
1011207	CJ2 FT	—	—	—	—	—	—

Dimensions shown in (millimetres) and inches.



■ **CU7/U7**

order number	catalogue number
1011213	CU7/U7

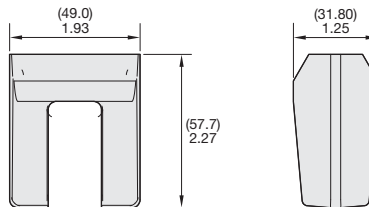
■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1011213	CU7/U7	—	—	—	—	—	—

Dimensions shown in (millimetres) and inches.



KF Block



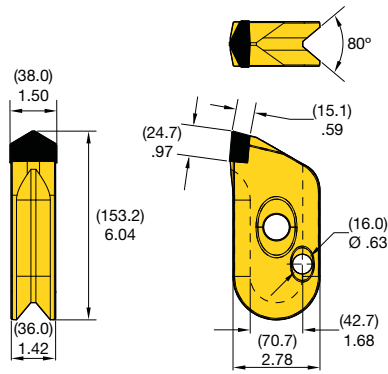
■ **CJ2 H**

order number	catalogue number
1012369	CJ2 H

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012369	CJ2 H	30	—	—	1500	496.6	1095

Dimensions shown in (millimetres) and inches.

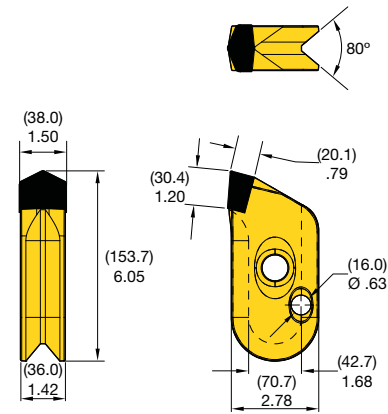


■ **KFW38M**

order number	catalogue number
5379519	KFW38M



KF Systems



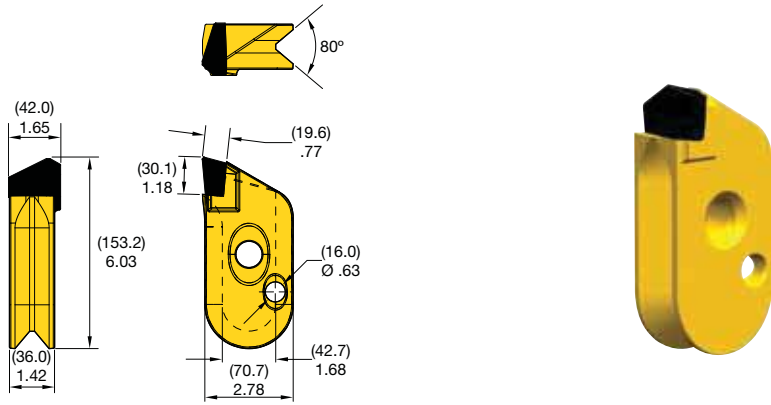
■ **KFW38**

order number	catalogue number
5379520	KFW38

■ **Packaging Information**

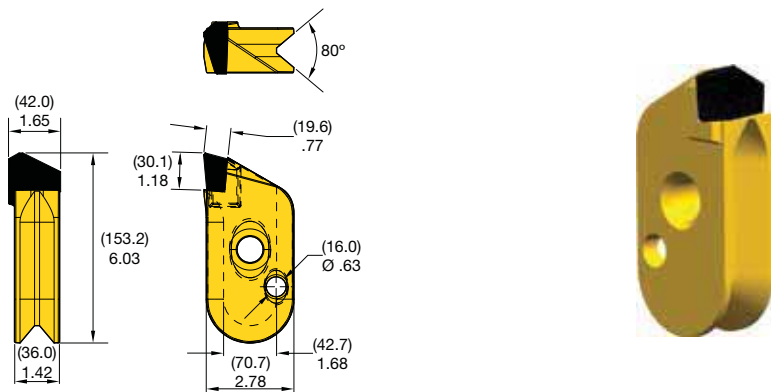
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379519	KFW38M	5	10.2	22.2	250	507.5	1119
5379520	KFW38	5	10.5	22.7	250	522.5	1152

Dimensions shown in (millimetres) and inches.



■ **KFW42R**

order number	catalogue number
5379521	KFW42R



■ **KFW42L**

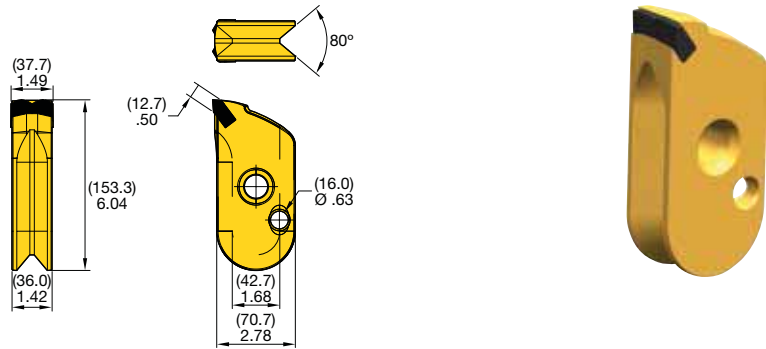
order number	catalogue number
5379522	KFW42L

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379521	KFW42R	5	10.5	23.0	250	522.5	1152
5379522	KFW42L	5	10.5	23.0	250	522.5	1152

Dimensions shown in (millimetres) and inches.



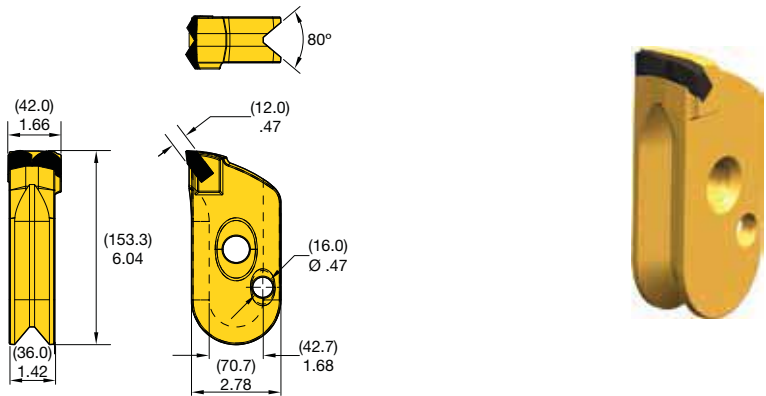


■ **KFW38-2**

order number	catalogue number
5379516	KFW38-2



KF Systems



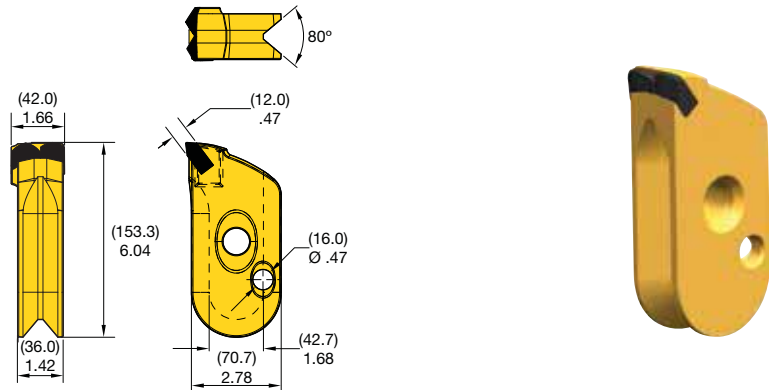
■ **KFW42R-2**

order number	catalogue number
5379517	KFW42R-2

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379516	KFW38-2	5	10.3	20.5	250	512.5	1130
5379517	KFW42R-2	5	10.8	23.3	250	537.5	1185

Dimensions shown in (millimetres) and inches.



■ **KFW42L-2**

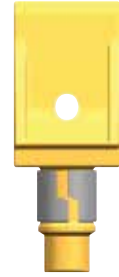
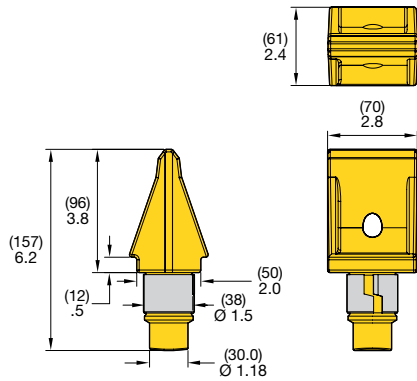
order number	catalogue number
5379518	KFW42L-2

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379518	KFW42L-2	5	10.7	23.5	250	532.5	1174

Dimensions shown in (millimetres) and inches.



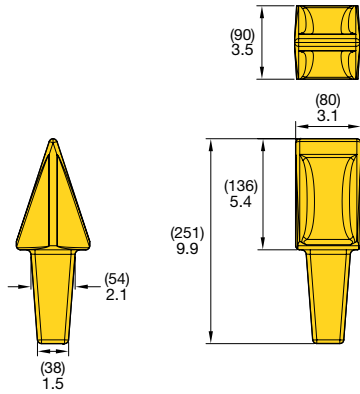


■ KFF70

order number	catalogue number
6116380	KFF70



KF Systems



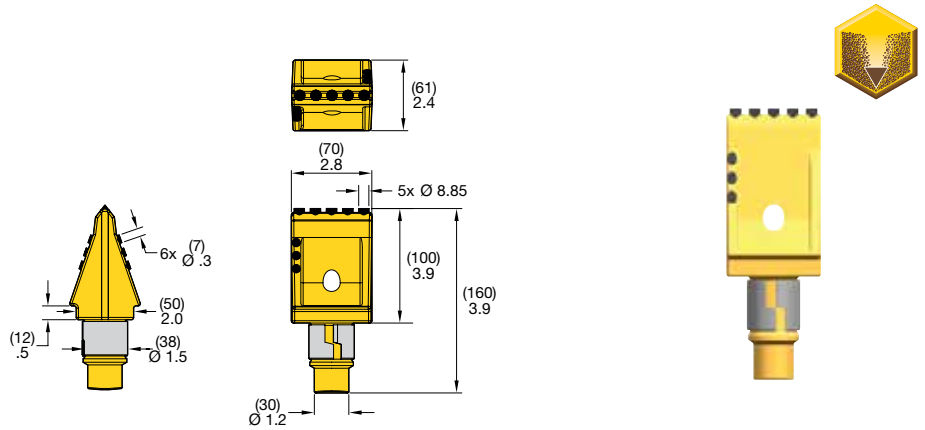
■ KFF80

order number	catalogue number
6116401	KFF80

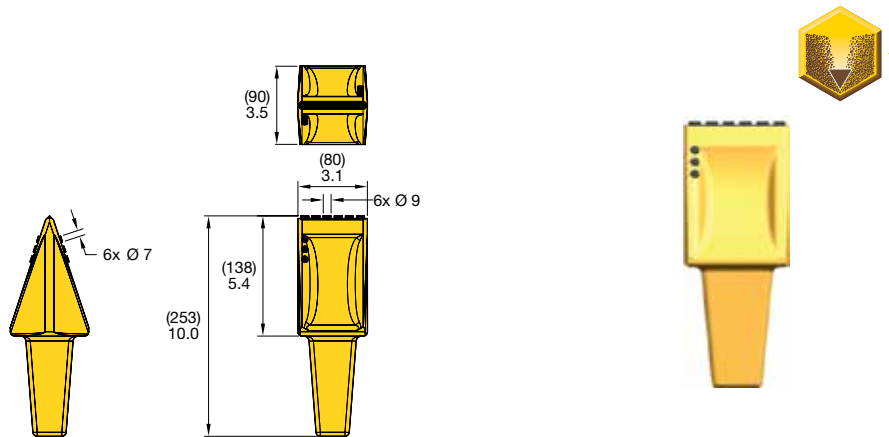
■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
6116380	KFF70	5	10.2	22.5	—	—	—
6116401	KFF80	2	10.9	24.0	—	—	—

Dimensions shown in (millimetres) and inches.


■ KFF70-11

order number	catalogue number
5984712	KFF70-11

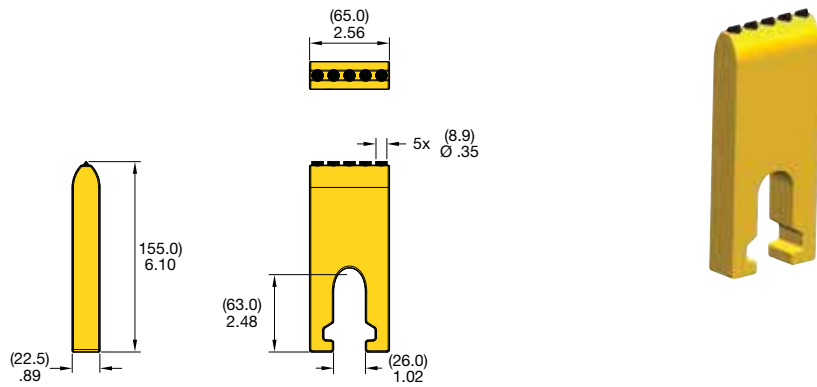

■ KFF80-12

order number	catalogue number
5622123	KFF80-12

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5984712	KFF70-11	5	10.4	22.9	—	—	—
5622123	KFF80-12	2	10.4	22.9	—	—	—

Dimensions shown in (millimetres) and inches.



■ **KFF65-4**

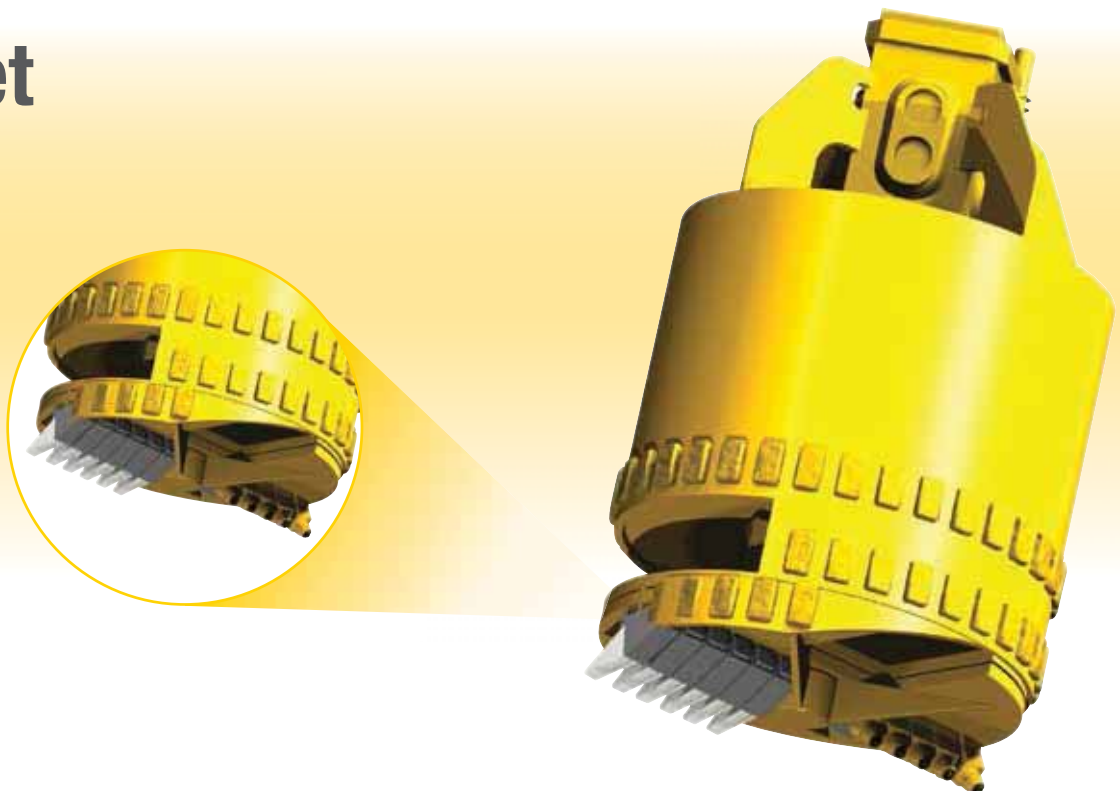
order number	catalogue number
5379397	KFF65-4

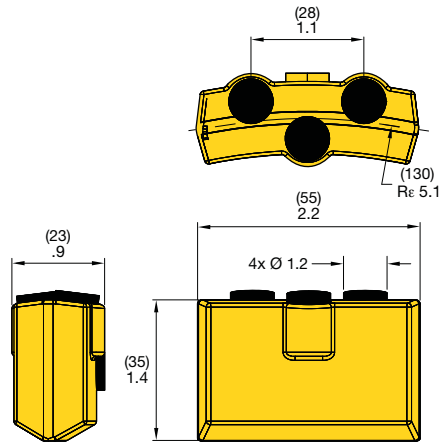
■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379397	KFF65-4	10	14.1	31.1	360	460.5	1085

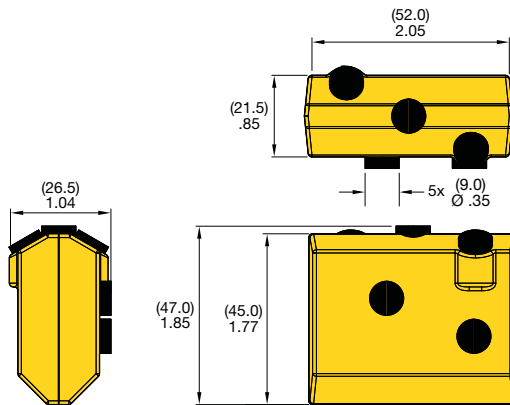
Dimensions shown in (millimetres) and inches.

Bucket




■ KFB23-4

order number	catalogue number
5622121	KFB23-4

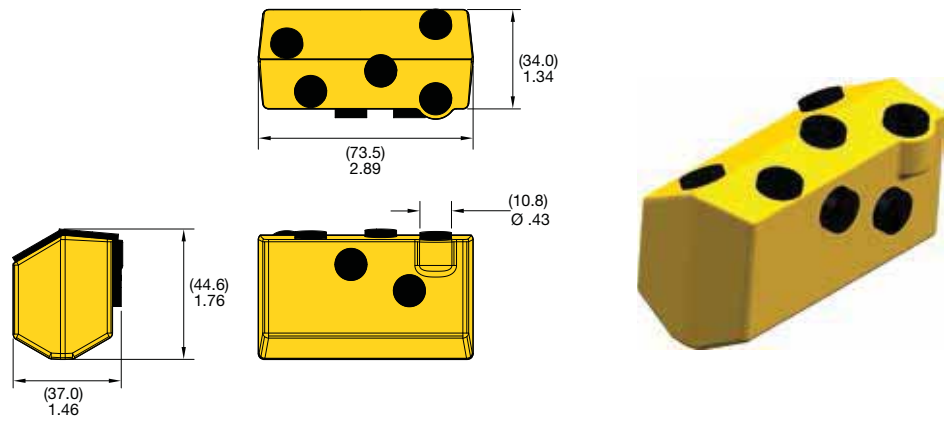

■ KFB26-5

order number	catalogue number
5622122	KFB26-5

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5622121	KFB23-4	25	7.5	16.5	900	293	646
5622122	KFB26-5	25	7.5	16.5	900	293	646

Dimensions shown in (millimetres) and inches.

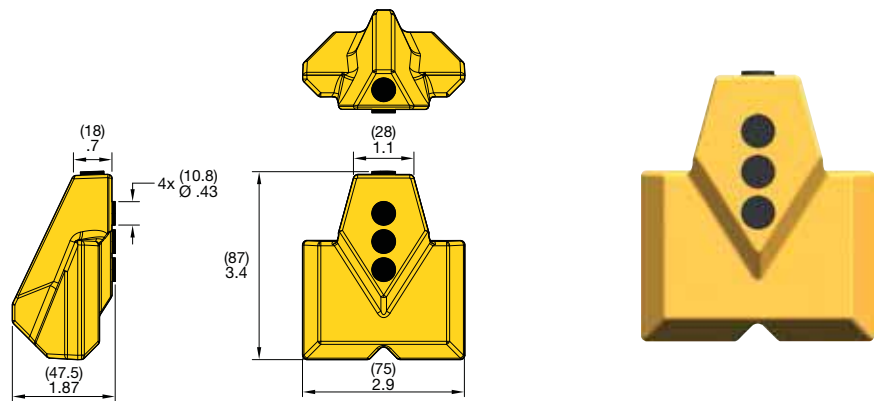


■ **KFB37-7**

order number	catalogue number
5379523	KFB37-7



KF Systems



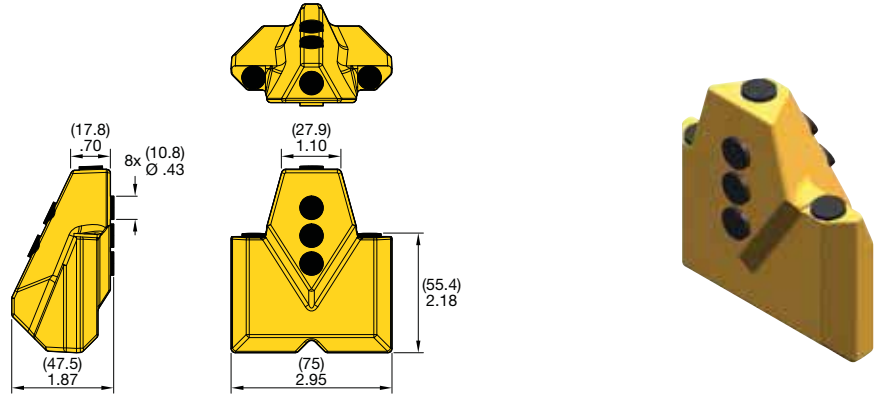
■ **KFB26**

order number	catalogue number
6105464	KFB26

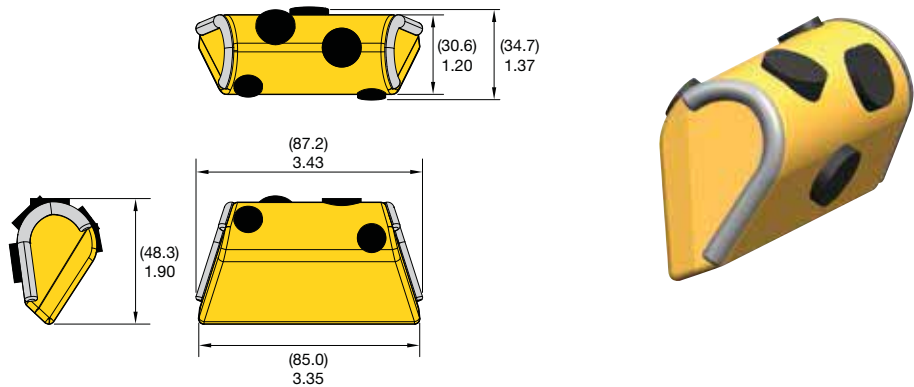
■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379523	KFB37-7	20	15.4	34	720	580.5	1280
6105464	KFB26	10	8.7	19.1	—	—	—

Dimensions shown in (millimetres) and inches.


■ KFB26/2

order number	catalogue number
6151438	KFB26/2

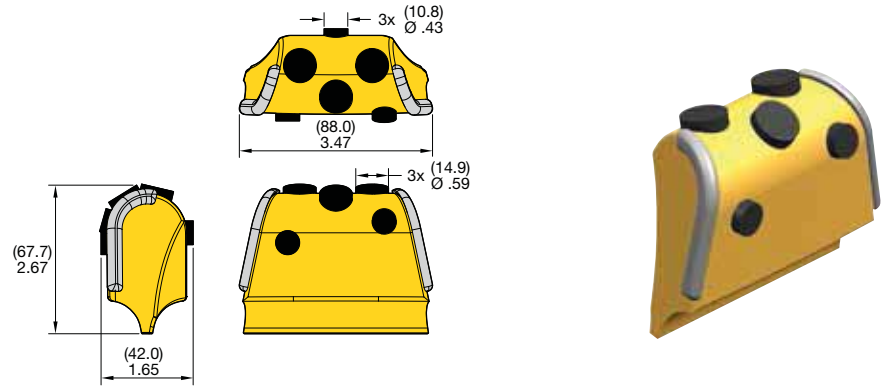

■ KFB35-5

order number	catalogue number
5379527	KFB35-5

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
6151438	KFB26/2	10	9.3	20.5	—	—	—
5379527	KFB35-5	25	16	35.3	900	595.1	1312

Dimensions shown in (millimetres) and inches.

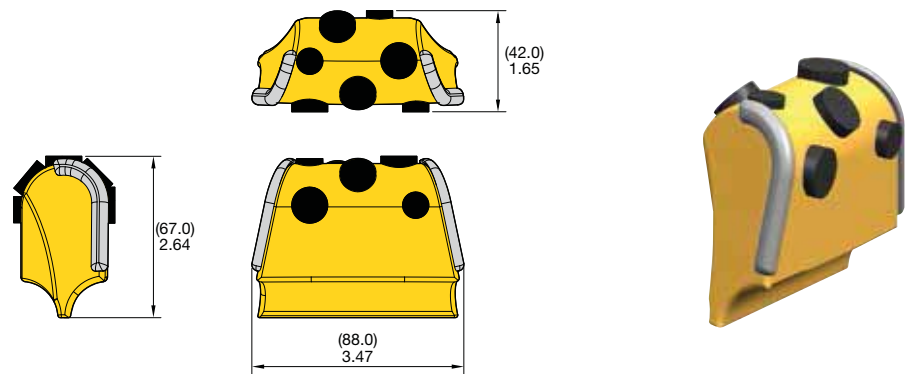


■ **KFB42-6**

order number	catalogue number
5379524	KFB42-6



KF Systems



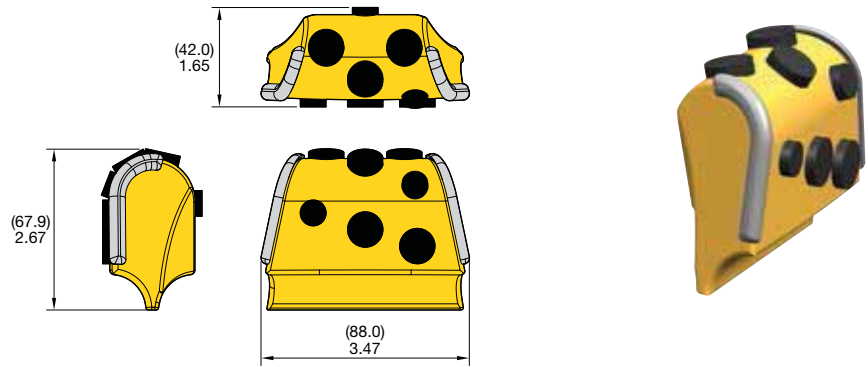
■ **KFB42-7**

order number	catalogue number
5379525	KFB42-7

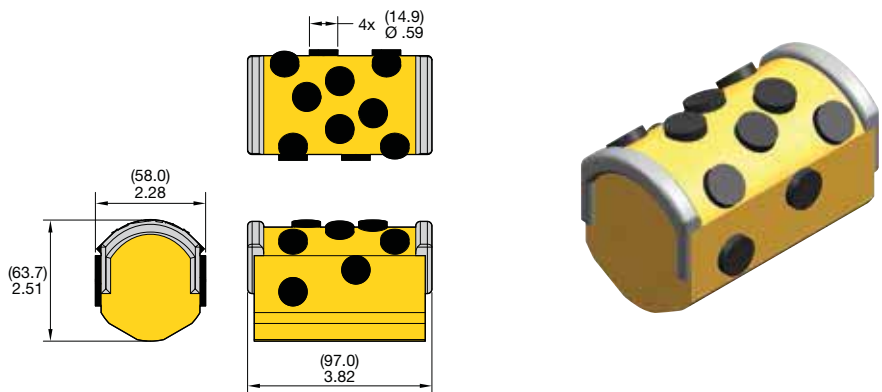
■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379524	KFB42-6	15	16.5	36.4	540	577.3	1330
5379525	KFB42-7	15	16.8	37.0	540	626	1380

Dimensions shown in (millimetres) and inches.


■ KFB42-8

order number	catalogue number
5379526	KFB42-8

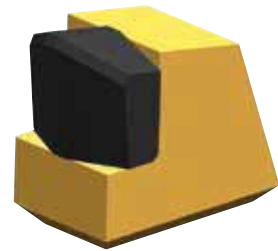
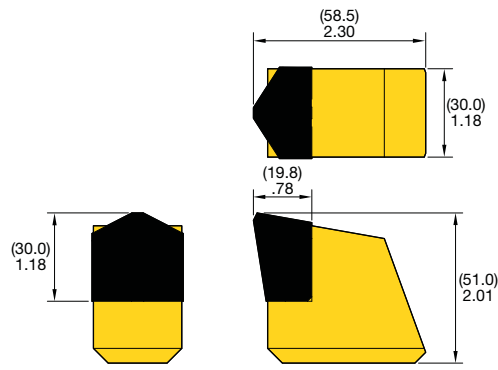

■ KFB58-12

order number	catalogue number
5379528	KFB58-12

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379526	KFB42-8	15	16.6	36.6	540	595.2	1380
5379528	KFB58-12	8	16.8	37.0	288	640.4	1412

Dimensions shown in (millimetres) and inches.

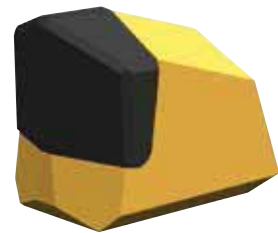
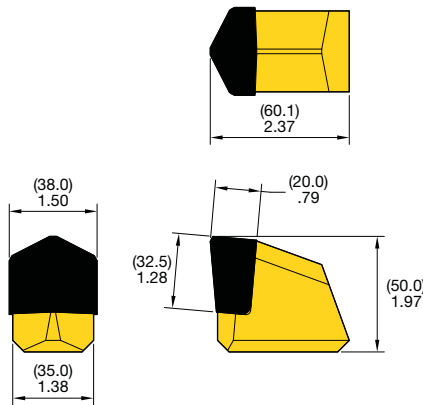


■ **KFT31**

order number	catalogue number
5379529	KFT31



KF Systems



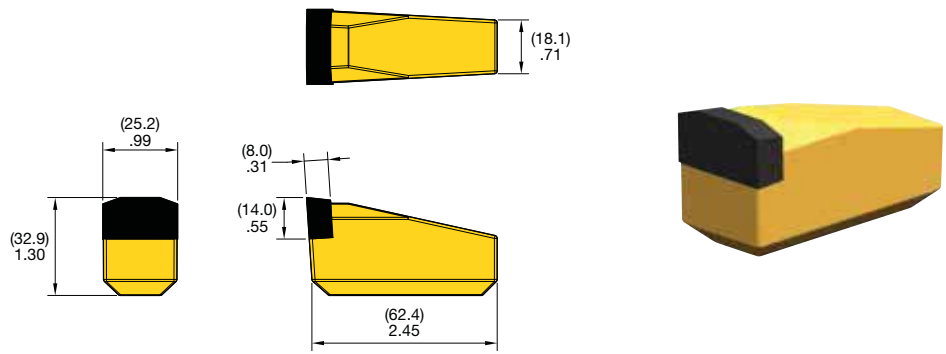
■ **KFT38**

order number	catalogue number
5379530	KFT38

■ **Packaging Information**

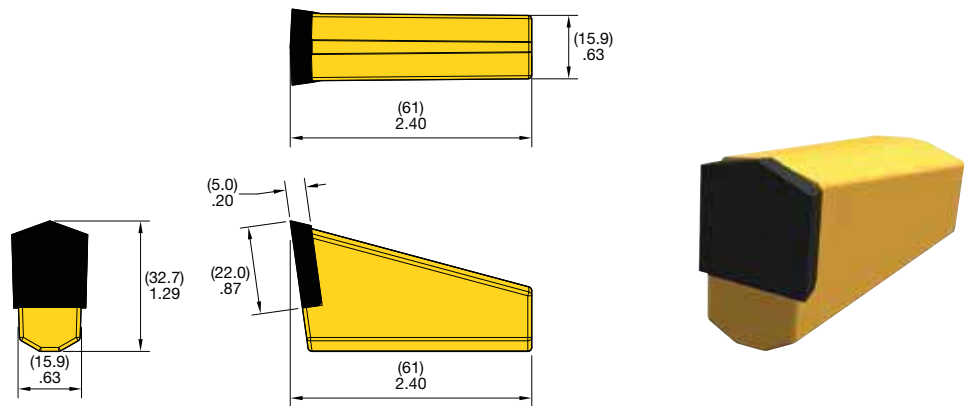
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379529	KFT31	15	7.3	16.1	540	298.9	659
5379530	KFT38	15	9.4	20.8	540	372	820

Dimensions shown in (millimetres) and inches.



■ **KFT25**

order number	catalogue number
5379531	KFT25



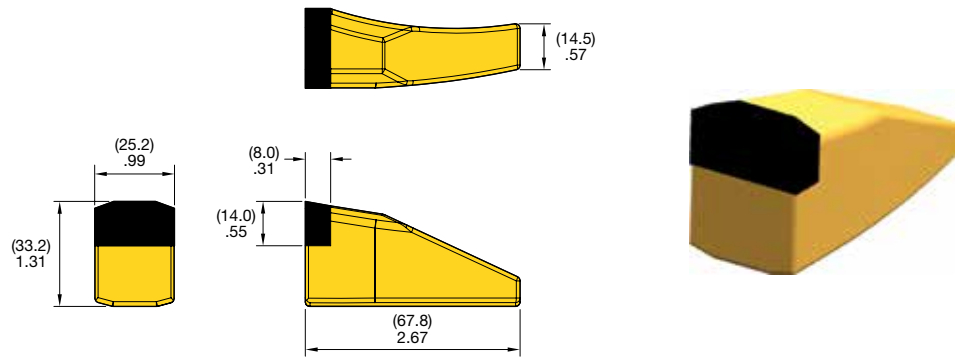
■ **KFT19**

order number	catalogue number
5379534	KFT19

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379531	KFT25	50	14.5	31.9	1800	571.5	1260
5379534	KFT19	50	8.5	18.7	1800	342.9	825

Dimensions shown in (millimetres) and inches.

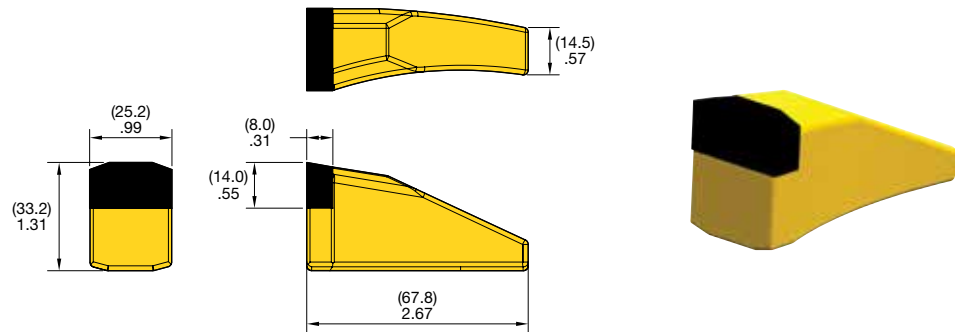


■ **KFT25L**

order number	catalogue number
5379532	KFT25L



KF Systems



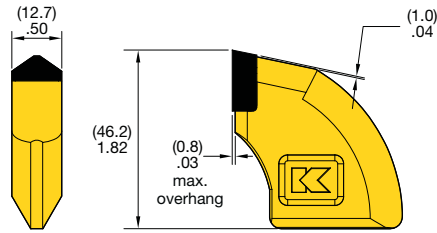
■ **KFT25R**

order number	catalogue number
5379533	KFT25R

■ **Packaging Information**

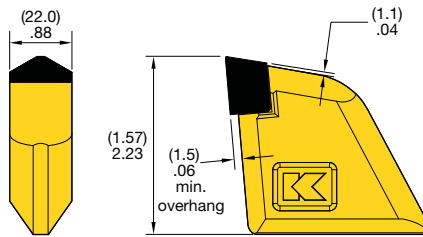
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379532	KFT25L	50	13.5	29.7	1800	489.9	1080
5379533	KFT25R	50	13.5	29.7	1800	481.7	1132

Dimensions shown in (millimetres) and inches.



■ **DT50**

order number	catalogue number
1086101	DT50



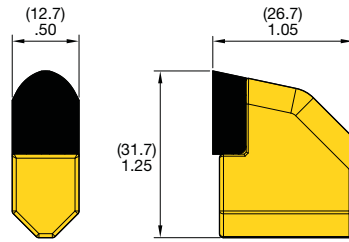
■ **DT87**

order number	catalogue number
1086378	DT87

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1086101	DT50	125	16.2	35.7	6250	784.7	1730
1086378	DT87	50	17	37.4	2500	836.8	1845

Dimensions shown in (millimetres) and inches.

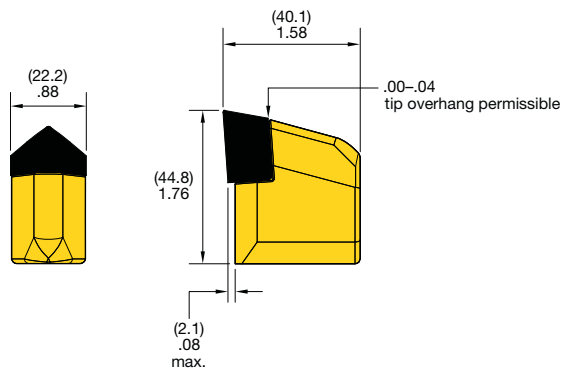


■ RT1

order number	catalogue number
1784646	RT1



KF Systems



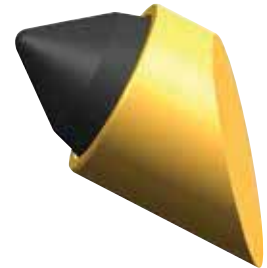
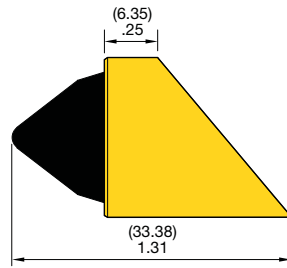
■ RT2

order number	catalogue number
1844257	RT2

■ Packaging Information

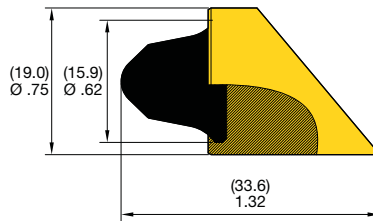
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1784646	RT1	200	14.2	31.2	10000	739.3	1630
1844257	RT2	80	16.7	36.8	4000	866.3	1910

Dimensions shown in (millimetres) and inches.



■ BR1

order number	catalogue number
1800063	BR1



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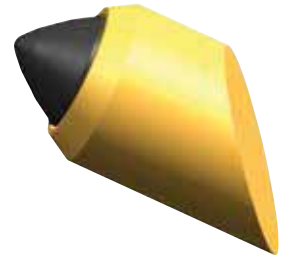
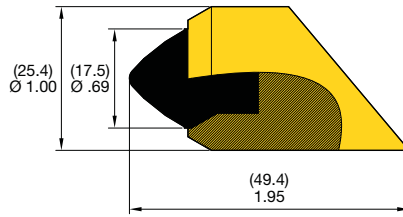
■ BR2

order number	catalogue number
1858633	BR2

■ Packaging Information

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1800063	BR1	300	15.0	33.0	15000	780.1	1720
1858633	BR2	300	13.7	30.3	15000	718.9	1585

Dimensions shown in (millimetres) and inches.

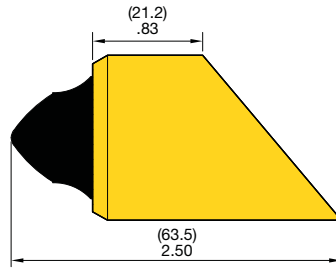


■ **BR3**

order number	catalogue number
1858622	BR3



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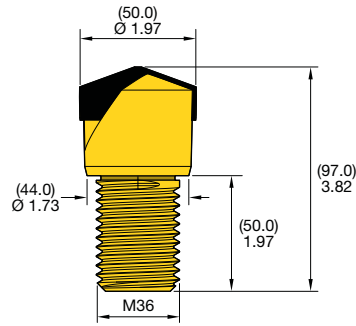
■ **BR4**

order number	catalogue number
1858634	BR4

■ **Packaging Information**

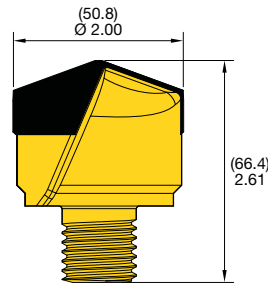
order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1858622	BR3	125	17.0	37.5	6250	882.2	1945
1858634	BR4	80	21.1	46.5	4000	—	—

Dimensions shown in (millimetres) and inches.



■ **KFP51**

order number	catalogue number
5379398	KFP51



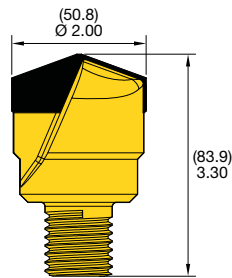
■ **CP15 7/8-9 UNC**

order number	catalogue number
1324059	CP15 7/8-9 UNC

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
5379398	KFP51	10	8.7	19.1	360	311.9	688
1324059	CP15 7/8-9 UNC	20	9.8	21.6	1000	489.9	1150

Dimensions shown in (millimetres) and inches.

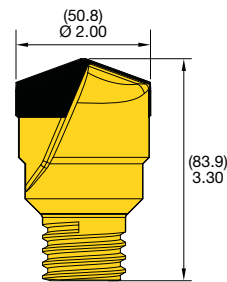


■ **CP16 1-8 UNC**

order number	catalogue number
1012300	CP16 1-8 UNC



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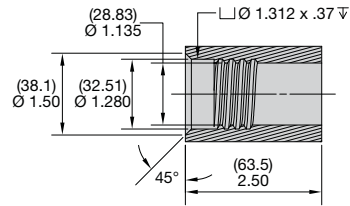
■ **CP18 1.1/4-5 ACME**

order number	catalogue number
1012304	CP18 1.1/4-5 ACME

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012300	CP16 1-8 UNC	20	13.0	28.6	1000	648.6	1500
1012304	CP18 1.1/4-5 ACME	20	14.2	31.4	1000	712.1	1570

Dimensions shown in (millimetres) and inches.



■ **CP18 HOLDER**

order number	catalogue number
1012287	CP18 HOLDER

■ **Packaging Information**

order number	catalogue number	pieces per container	container weight (approximate)		pieces per pallet	pallet weight (approximate)	
			kg	lbs		kg	lbs
1012287	CP18 HOLDER	20	8.0	17.6	1000	430.9	950

Dimensions shown in (millimetres) and inches.



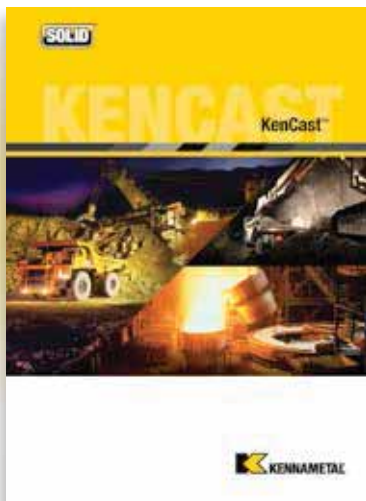
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Foundation Drilling equipment takes your tooling into rough conditions. Unprotected tooling can suffer wear damage that can slow or even halt production. You can't afford that.

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- Downtime for maintenance to repair and replace tools results in lost production.
- Producing and managing Drop Management, if buying plate, adds time to the process.

Extended Uptime is an excellent measurement of value. Our goal is to keep you up and running, because more uptime means:

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- Employees are hard at work, rather than concentrating on maintenance issues.



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Your Foundation Drilling attachments run in the toughest conditions. Protect them with Kennametal KenCast™, a composite material that combines the exceptional wear resistance of Kennametal cemented tungsten carbide with the toughness and practicality of air-hardened steel. KenCast comes in a variety of standard sizes, is easily welded to your equipment, and is more breakage-resistant than brazed carbide tiles.

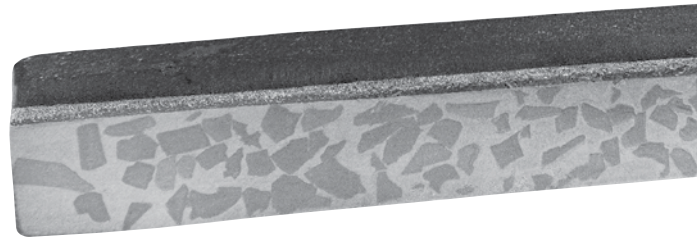
Add KenCast to increase equipment life:

Saws:

- Side of wheel
- Bolt-on segment

Foundation Drilling:

- Side-of-base plates
- Paddles on base plates or drums



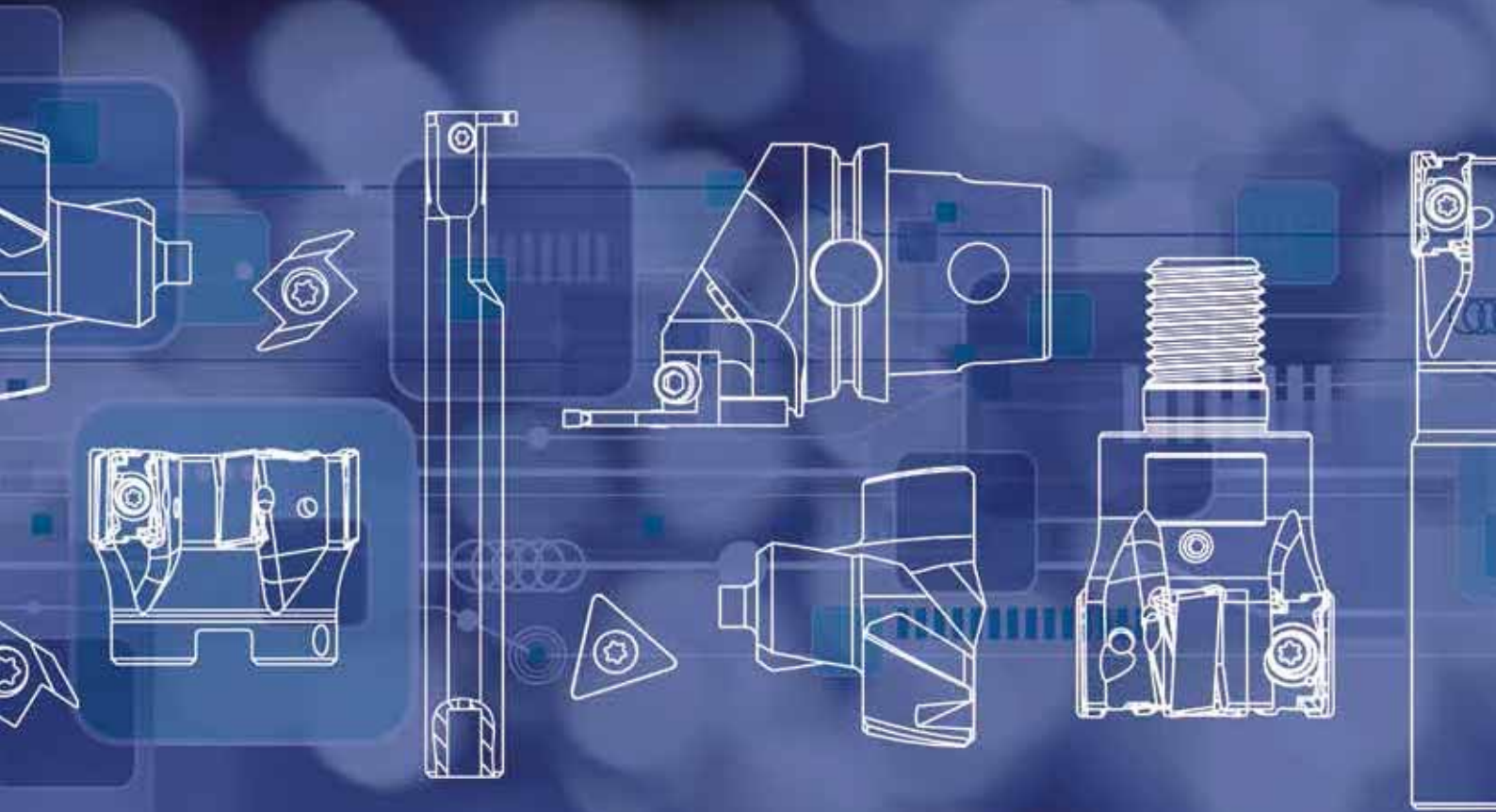
For more information, please contact your Kennametal Sales Engineer or visit, kennametal.com/kencast.

Alleviate Cost and Downtime with Our Exclusive KenCast™ Base Plate

- Weldable steel is suitable for covering large areas.
- Carbide content provides longer life and higher impact durability than other forms of carbide.
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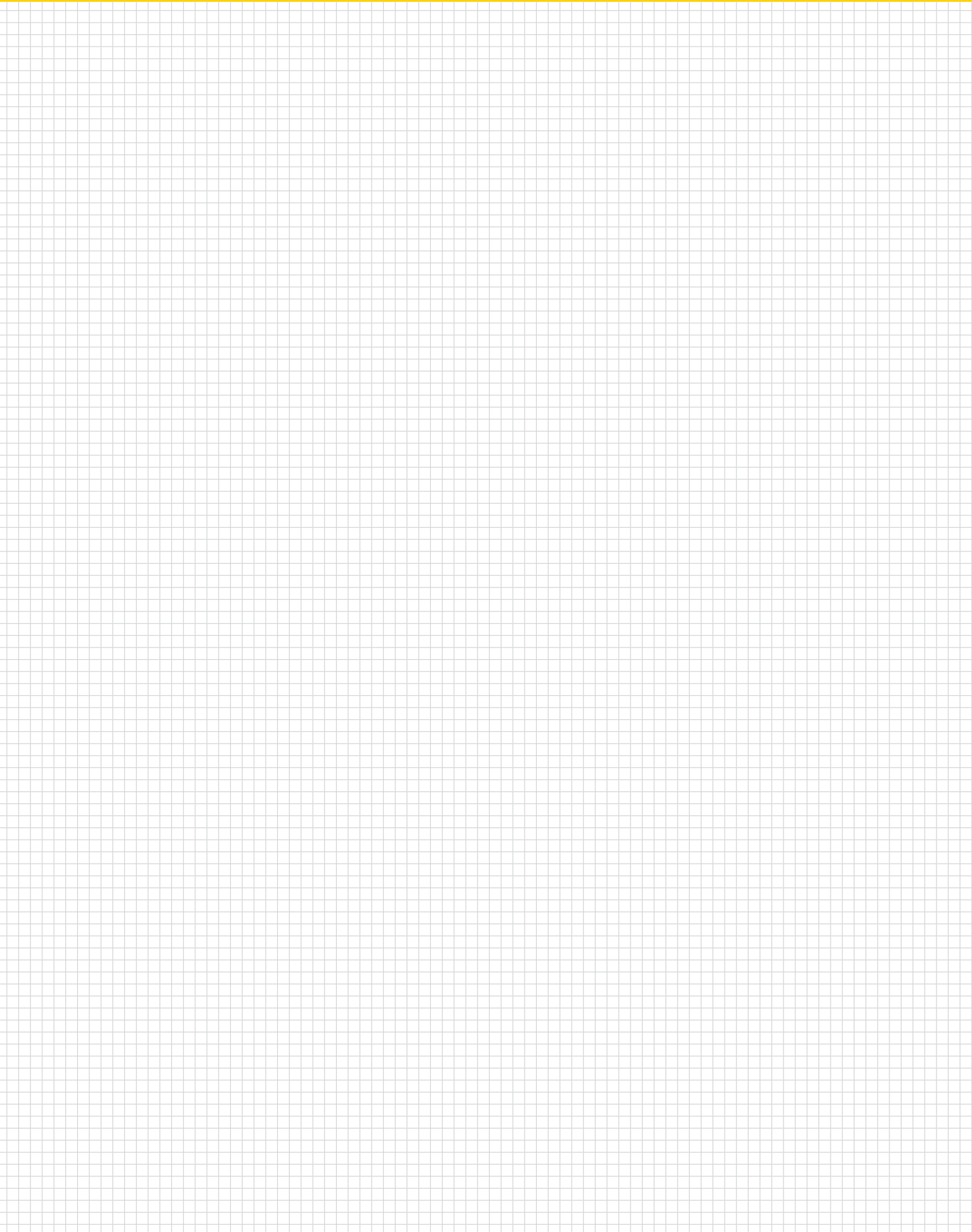
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